

FORGET THE RULES



LIQUID FORCE

FEEL THE PULL

Let's talk about this sport that we all live, eat, drink, breathe, and love..

The sport of wake encompasses a certain special feeling. It is a feeling that is hard to replicate just anywhere. That feeling of sliding on glassy water. That feeling of edging into a wake. That feeling of letting go of the rope on a surfboard. That feeling of elevating out of the water into the new realm of silence above the surface. That feeling when you anticipate the handle click past the tower.

It's those feelings that keep bringing us back to putting a board under our feet and spending time with friends and family conquering new challenges together. Without community and togetherness, there is just something missing. That sort of comradery and 'team vibes' are what pushes us past our comfort zones and get us trying new things.

We realize that we are nothing without our customers and supporters. That fact allows us to remember that day in '95 when a new type of board to ride sideways on the water was built. It wasn't just about making fun toys to enjoy. It was creating a new type of feeling of flow on the water. That feeling we get being pulled behind a boat just never goes away.

This year we are celebrating and inviting the world to re-group as water enthusiasts and remember what pulls you in the sport of Pull. What is it that gets you on the water day in and day out? Strive to push your boundaries on the water and do it with the people you love.

Our team of top global athletes are the prime example of what it's like to Feel The Pull. After spending more and more time with these unique individuals, you come to realize just how special they are. Not only are they top athletes in their fields but they hold this feeling we are talking about closer than most others. They build each other up, teach others how to ride, create new ways to ride, and are happy sliding on water sideways.

This season, we are giving you some new tools to help pull you deeper into the sport. Our designers created new wake surfboards, updates to some of our most iconic park boards, and a little extra bonus on the Tao Wake Skate. We can't wait for you to experience the new life that we have given to the 2024 collection.

Relentless Innovation will always be what we strive for at Liquid Force; Feeling the pull will help us get there.

Join us this year as we capture and celebrate the common joy we all share in this sport, and Feel The Pull together.



Joe Highfill
Creative Director

CONTENT



LIQUID FORCE Season 2024

NO. 027
RELENTLESS INNOVATION
2024

LIQUID FORCE WAKEBOARDS

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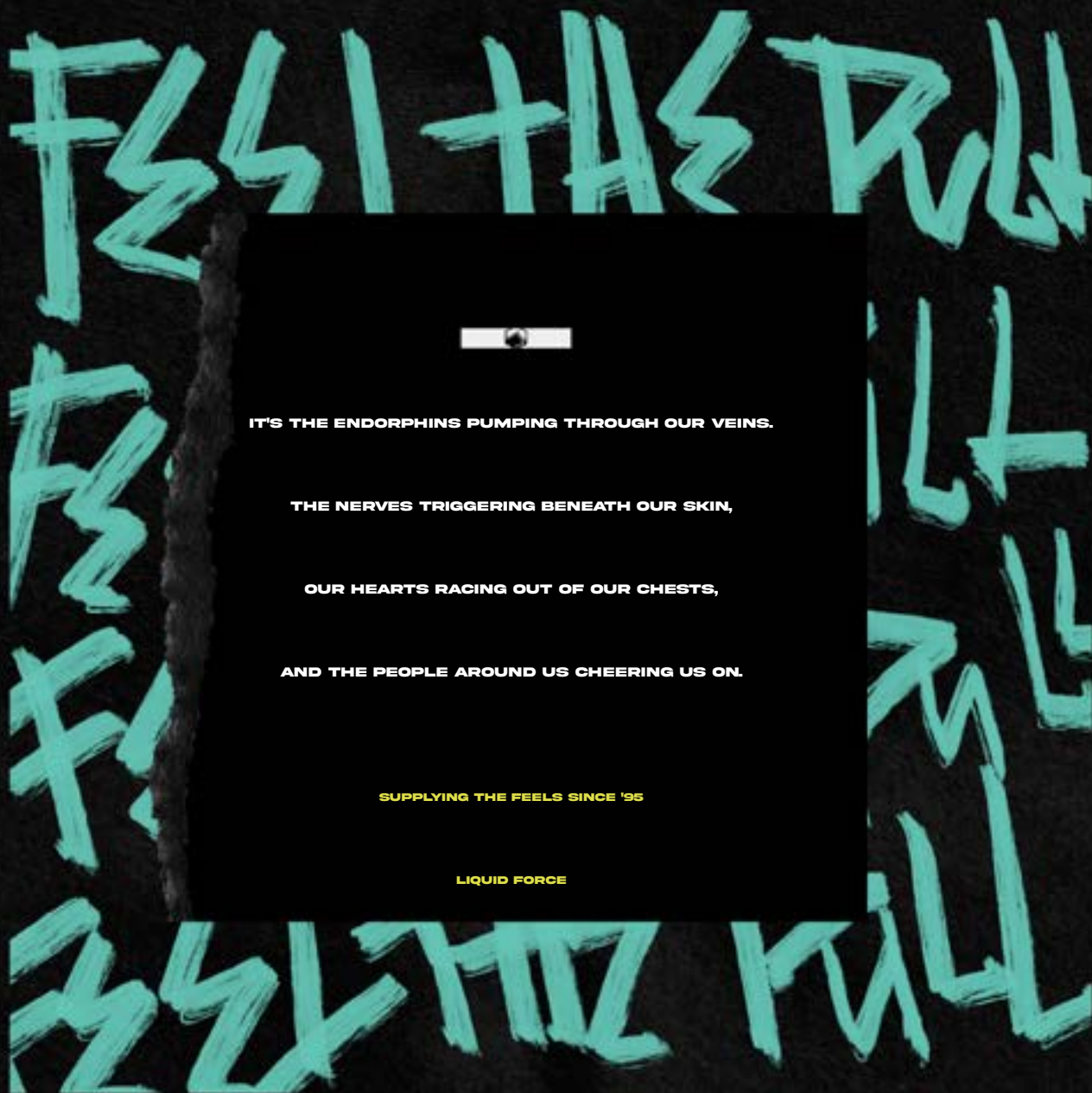
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FEEL THE PULL



IT'S THE ENDORPHINS PUMPING THROUGH OUR VEINS.

THE NERVES TRIGGERING BENEATH OUR SKIN,

OUR HEARTS RACING OUT OF OUR CHESTS,

AND THE PEOPLE AROUND US CHEERING US ON.

SUPPLYING THE FEELS SINCE '95

LIQUID FORCE



FEEL THE PULL

PARK



F. GEORGII
PARK



N. LERCHENFELD
PARK



A. NIKSTAD
PARK



C. PAGNINI
PARK



L. DESCHAUX
PARK

WAKE



G. OKA
BOAT



M. ETHELL
BOAT



H. CLIFFORD
BOAT



S. BROWN
BOAT



F. BULLOCK
BOAT

SURF



T. GZESCHIN
SURF



J. CASTER
SURF



B. DUNN
SURF



P. MORRISON
SURF

FEATURED TEAM

06 | FEATURED TEAM



D. GRANT
PARK



M. ROUGIER
PARK



M. MUNCY
PARK



J. BATTLEDAY
PARK



L. KIDD
BOAT



M. MAYNIE
BOAT



The heart and soul of Liquid Force lies behind the faces that ride our products harder than any other humans on the planet. The LF team is the most complete group of athletes who check every box in every possible field, while eating, sleeping and breathing all things wake. From the Swiss army knife of do it all Guenther Oka, to the park and skate icon of Daniel Grant, to the most explosive and dominate women's park rider Claudia Pagnini, to the most impactful boat rider ever Harley Clifford, to the queen of wake Meagan Ethell, to the most creative rider to date Felix Georgii; the global LF team owns all

aspects of wakeboarding. Wakesurfing and foiling's finest such as Bailey Dunn, Jake Caster and others are also here to dedicate their passion and livelihood to offer you the most innovative, game changing and highest quality products on the water. The dedication runs deep within our team and it shows in everything they do on and off the water. Feeling The Pull is everything this team encompasses. Together, they help bring you the best LF'n riding and good times possible on this planet! LFG!

Tom Fooshe

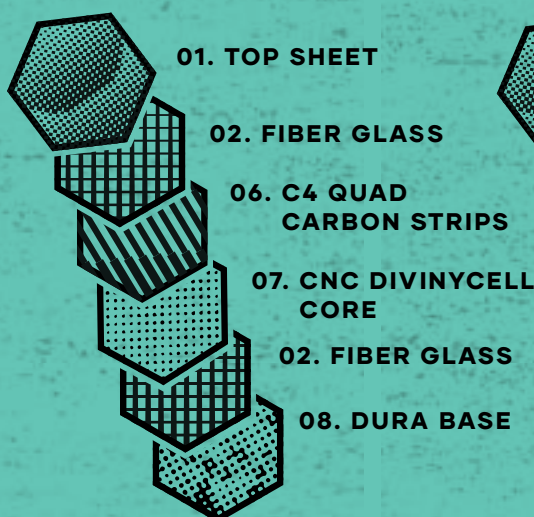


CONSTRUCTION

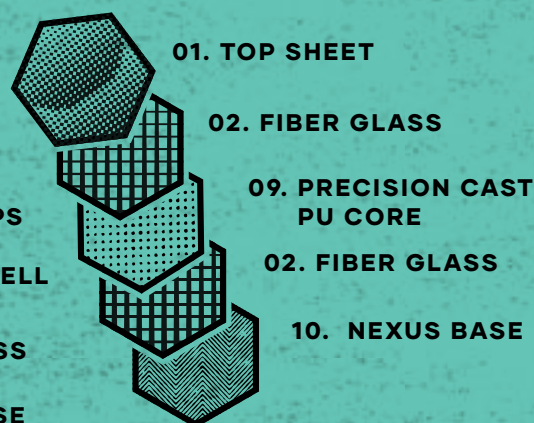
CNC WOOD CORE



AERO CORE



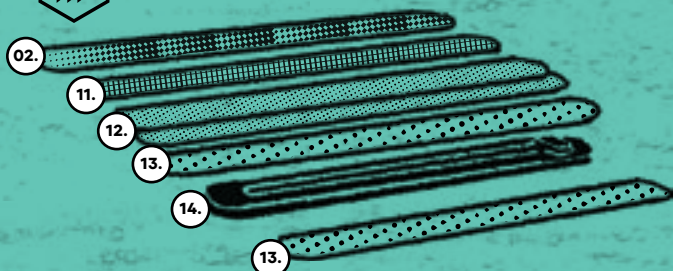
PRECISION PU CORE



ATTACHMENTS



FLEXTRACK™



4-UP FLEXBARS



GLOSSARY OF TERMS



01. TOP SHEET

Protective graphic layer provides durability, UV protection & great looks.



02. FIBER GLASS

Various combination of fiberglass weaves give each LF model its unique feel, strength, and flex.



03. PAULOWNIA WOOD CORE

Lightweight sustainable paulownia wood provides the right core for the unique feel and lively response and rebound in all LF park boards.



04. LIQUID RAIL

This elastomeric sidewall provides additional flex, rail bond, and durability.



05. SINTERED GRIND BASE

LF uses the most durable sintered Grind base material for extended life for park session after session.



06. C4 QUAD CARBON STRIPS

Multi-strand carbon tape provides the strongest, lightest and liveliest reinforcement to our AeroCore™ models.



07. AERO™ CORE

Lightweight high compressive strength foam is CNC milled to create the heart of all LF AeroCores™.



08. DURA BASE

A durable protective graphic layer made from different materials depending upon the hull shape of the board and where it is ridden.



09. PRECISION CAST PU CORE

Molded polyurethane foam creates the center of our standard performance boat boards.



10. NEXUS BASE

Lightweight graphic fabric layer for crisp hull contours and molded-in fins.



11. FIBER GLASS RETENTION STRIP

Glass layer for insert and FlexTrack™ retention and flex control between feet.



12. ENGINEERED GLASS LAYER

FlexTrack™ reinforcement.



13. DAMPENING LAYER

Reinforcement layer for insert retention and flex control between feet.



14. FLEXTRACK™

Glass reinforced FlexTrack™ flexes and twists as you ride, and allows for customizable stance choice.



15. 4 UP FLEX BAR INSERTS

Longer flexible inserts bars offer improved 4 position stance options.



16. BIO RESiN

Our new Bio Resin uses Green Chemistry and renewable raw materials to reduce the environmental impact of production

AND MAKE UP

CORE CONFIGURATION



CNC CORE

Precision CNC'd to give you the most optimized mixture of strength, flex, rebound, and control.



"SPLIT" CORE

An enhanced profiled core with sharper channels to add more control.



PROFILED CORE

Profiled thickness taper to optimize flex between the feet and in the tips for every rider's size, weight, and use.

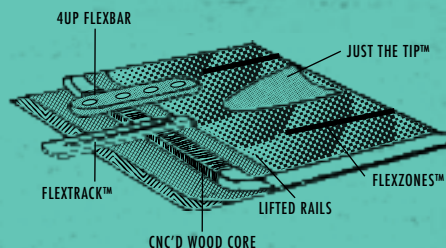


PRECISION CAST PU CORE

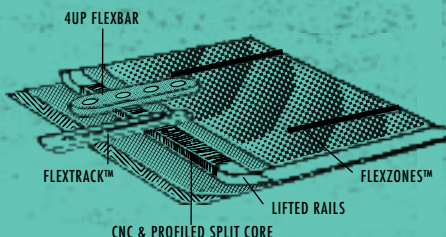
Perfectly sized polyurethane core to optimize the strength to weight ratio of the lamination.

PARK BOARD CONSTRUCTION

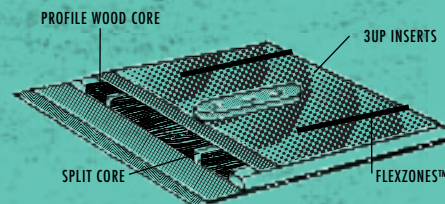
ATOMIC



DURA-FLEX

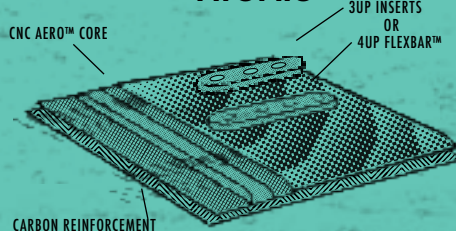


BREAKTHROUGH

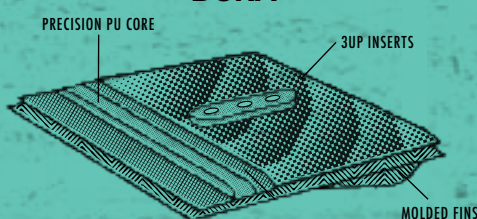


BOAT BOARD CONSTRUCTION

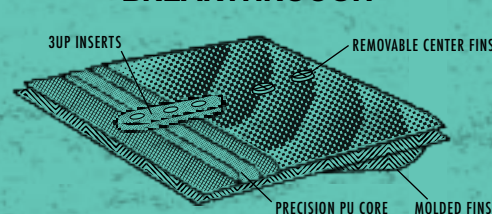
ATOMIC



DURA



BREAKTHROUGH



ROCKER TECH

THREE STAGE

Flatter center curve for speed & rail control. Exaggerated exit angle through tip gives a bucking pop off the wake.



CONTINUOUS

Flowing transitions into turns and long trajectory arc off the wake.



HYBRID

Blends two curves together for improved performance and consistent feel through the smooth center curve.



FLEX ZONE CHARACTERISTICS



LINEAR AXIS FLEX

Liquid Rail strategically placed longitudinally in the tips to give the board an independent flex from center to rail.



DUAL AXIS FLEX

Adding a horizontal element across the Flex zone to give maximum press ability to the tips.



MULTIPLE AXIS FLEX

A third axis of flex giving the rider the most vibrant torsional response and rebound. Along with having the same feeling as the 2D Flex, the 3D flex gives a more connected feel to the rider to where you can feel the flex through your feet and out to the tips and tails.



THE NEW PEAK

PARK SPACE-FRAME &
STEP DECK DESIGN



- Unique Design Provides Torsional Rigidity
- Tip Taper Works With Step Deck For Max Flex Potential



Stiff Center

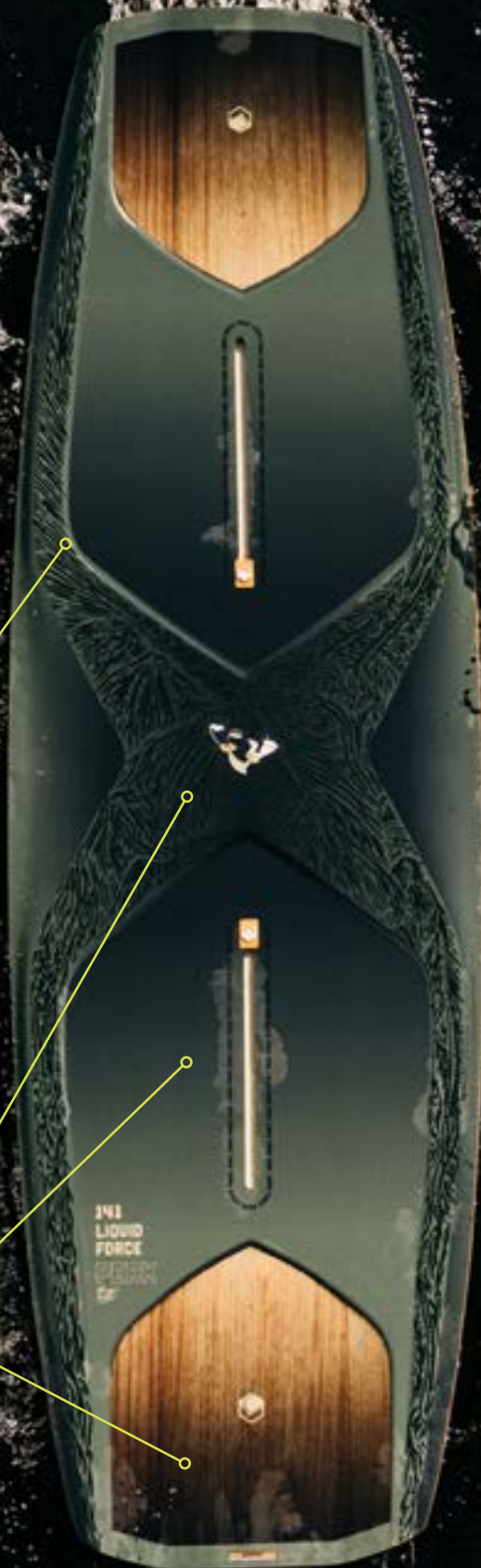
- Sets Foundation Of Control & Edging Power

Mid-Flex Beneath The Feet

- Flex Beneath Your Feet That Responds & Reacts

Max Flex At Tips

- Less Material For More Playful Tip & Tail





THE NEW

TAO

**HOTBOX TECHNOLOGY &
STEPDECK DESIGN**

HOTBOX TECHNOLOGY

A Reliable Foundation For Hard Charging Off Kickers

A Solid Structure That Gives Dependable Landings.



Designed For Unique Flex And Playful Feel On Tip And Tail.

ILLUSION

142 CM.
147 CM.
152 CM.

ATOMIC
SERIES



FLEXTRACK | CONTINUOUS ROCKER | LIQUID RAILS
JUST THE TIP TECH | LIFTED RAIL DESIGN

PEAK

NICO LERCHENFELD PRO MODEL

141 CM.
146 CM.
151 CM.

ATOMIC
SERIES



FLEXTRACK | 3-STAGE ROCKER | LIQUID RAILS
STEP DECK | PARK SPACE FRAME

TAO

DANIEL GRANT PRO MODEL

145 CM.
150 CM.
155 CM.

ATOMIC
SERIES



HOTBOX TECHNOLOGY



4-UP FLEXBAR INSERTS | 3-STAGE ROCKER | LIQUID RAILS
HOTBOX TECHNOLOGY | STEP DECK

VIRAGO

ANNA NIKSTAD PRO MODEL

137 CM.
142 CM.
147 CM.
152 CM.

DURA-FLEX
SERIES



FLEXTRACK | CONTINUOUS ROCKER
LIQUID RAILS | PROFILED SPLIT CORE

BUTTERSTICK PRO

FELIX GEORGII PRO MODEL

140 CM.
144 CM.
148 CM.
152 CM.

DURA-FLEX
SERIES



FLEXTRACK | PROGRESSIVE 3-STAGE ROCKER
LIQUID RAILS | 3D FLEXZONE

HOLIDAY

CLAUDIA PAGNINI PRO MODEL

134 CM.
138 CM.
142 CM.
146 CM.

DURA-FLEX
SERIES



4-UP FLEXBAR INSERTS | 3-STAGE ROCKER | NARROWER SHAPE
CNC/PROFILED CORE | LIFTED RAIL DESIGN | LIQUID RAILS

APEX

LOIC DESCHAUX PRO MODEL

139 CM.
144 CM.
149 CM.

DURA-FLEX
SERIES



4-UP FLEXBAR INSERTS | CONTINUOUS ROCKER
CNC/PROFILED CORE | LIFTED RAIL DESIGN

BUTTERSTICK

135CM
140CM
145CM
150CM

BREAK
THROUGH
SERIES



150 CM. 145 CM. 140 CM. 135 CM.

4-UP FLEXBAR INSERTS | 3-STAGE ROCKER | 2D FLEXZONE

FLX

135 CM.
139 CM.
143 CM.
147 CM.

BREAK
THROUGH
SERIES



4-UP FLEXBAR INSERTS | 3-STAGE ROCKER | PROFILED SPLIT CORE

VAMP

136 CM.
141 CM.

BREAK
THROUGH
SERIES



4-UP FLEXBAR INSERTS | 3-STAGE ROCKER | SOFTER FLEX

RANT

120 CM.
125 CM.
130 CM.

DURA-FLEX
SERIES



4-UP FLEXBAR INSERTS | HYBRID ROCKER
CNC/PROFILED CORE | LIFTED RAIL DESIGN

CHARM

125CM
130CM

DURA-FLEX
SERIES



125 CM. 130 CM.

4-UP FLEXBAR INSERTS | 3-STAGE ROCKER
SOFTER FLEX | LIFTED RAIL DESIGN

UNITY AERO™ SAM BROWN PRO MODEL

139 CM.
143 CM.

ATOMIC SERIES



3UP INSERTS | CONTINUOUS ROCKER | AERO CORE
SPACE FRAME | C42 DUAL CARBON

REMEDY AERO™ HARLEY CLIFFORD PRO MODEL

134 CM.
138 CM.
142 CM.

ATOMIC SERIES




3UP INSERTS | 3-STAGE ROCKER | AERO CORE | C4 QUAD CARBON

M.E. AERO™ MEAGAN ETHELL PRO MODEL

134 CM.

ATOMIC SERIES




3UP INSERTS | 3-STAGE ROCKER | AERO CORE
C4 QUAD CARBON | THERMAL INK

UNITY SAM BROWN PRO MODEL

135 CM.
139 CM.
143 CM.

DURA SERIES



3UP INSERTS | CONTINUOUS ROCKER | PU CORE | SPACE FRAME

THE BULLOX FYNN BULLOCK PM

136 CM.
140 CM.
144 CM.
148 CM.

DURA SERIES




3UP INSERTS | 3-STAGE ROCKER | PU CORE

REMEDY HARLEY CLIFFORD PRO MODEL

DURA SERIES

134 CM. 138 CM. 142 CM.



3UP INSERTS | 3-STAGE ROCKER | PU CORE

RDX

130 CM.
134 CM.
138 CM.
142 CM.
146 CM.

BREAK THROUGH SERIES



3UP INSERTS | 3-STAGE ROCKER | PU CORE

M.E. MEAGAN ETHELL PRO MODEL

130 CM.
134 CM.
138 CM.

BREAK THROUGH SERIES



3UP INSERTS | 3-STAGE ROCKER | PU CORE

TRIP

130 CM.
135 CM.
139 CM.
144 CM.
150 CM.

BREAK THROUGH SERIES



3UP INSERTS | CONTINUOUS ROCKER | PU CORE

ANGEL

130 CM.
135 CM.
139 CM.

BREAK THROUGH SERIES



3UP INSERTS | CONTINUOUS ROCKER | PU CORE

FURY

115 CM.
120 CM.
125 CM.

BREAK THROUGH SERIES



3UP INSERTS | HYBRID ROCKER | PU CORE

DREAM

120 CM.
125 CM.

BREAK THROUGH SERIES



3UP INSERTS | HYBRID ROCKER | PU CORE

BINDING



The #1 choice of the worlds top cable riders! The Liquid Force 4D™ chassis delivers a precise, responsive ride like no other binding system. The 4D™ chassis features the patent protected 45° angle attachment unique to LIQUID FORCE. Paired with the LIQUID FORCE Flextrack™, the 4D™ system bindings are the ultimate ride for cable riders of any ability.

01. IMPROVED TREK TERRA LINER

Upgraded upper cuff, new lace design, adjusted toe box for better fit, built in heel cup, and more rubber tread with built in lugs.

02. DUAL DENSITY FOAM CONSTRUCTION

Firm HD foam skin provides structural support, while low density foam surrounds and conforms to your foot for a comfortable and secure locked in feeling.

03. DRAINAGE HOLES

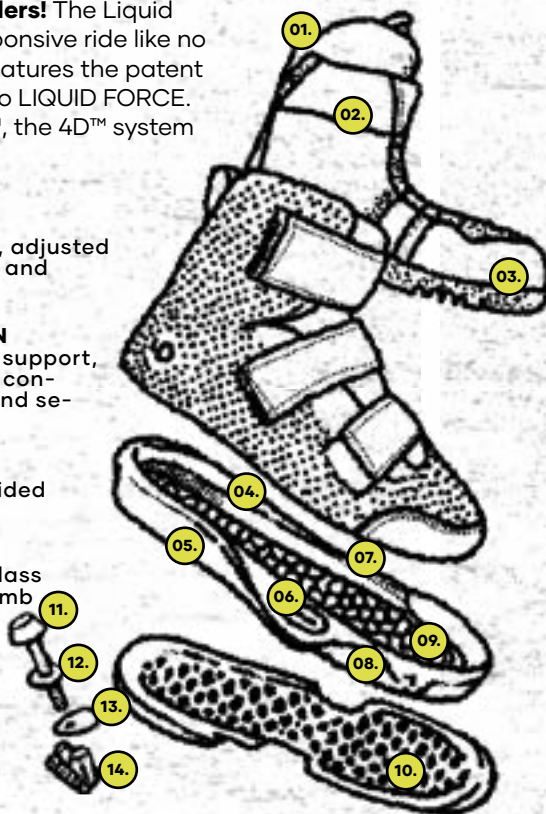
water can escape with ease with provided drainage holes.

04. FRAME RAIL

Frame rail geometry, combined with glass filled nylon construction and honeycomb cross bracing makes the 4D™ chassis the stiffest, lightest, most responsive binding ever.

05. 4D™ CHASSIS

4D™ chassis has the smallest footprint which allows the board to perform at its truest flex with maximum response.



06. LOCKING STANCE ADJUSTMENT

Stance angles are fully locked in from 0-18° with micro adjustable teeth. Nylon angle locks secure your custom stance.

07. GLUE-LESS LOCKING FRAME

The 6X chassis system features a glue less locking frame upper assembly. Our more sustainable assembly process reduces negative environmental impacts during production.

08. 45° ANGLE ATTACHMENT

45° angle attachments under foot increases leverage creating better board response.

09. HONEYCOMB FLEX FLOOR

6X™ chassis exclusive honeycomb Flex-Floor absorbs high impact landings and returns energy creating a more responsive feel.

10. CHASSIS DAMPENING SYSTEM

Light weight honey comb base provides shock reduction, water drainage and more grip for a superior stick to the board.

11. STAINLESS STEEL M6 HARDWARE

Plated M6 316 stainless steel screws for a secure connection to your board

12. WASHERS

Plastic washer for a tighter hold.

13. ANGLE LOCK

Gives a secure hold in any stance angle you choose.

14. TRACK MOUNTING HARDWARE

Improved stainless steel hardware with added teeth provides a locked in binding to board interface.



The Liquid Force 6X™ chassis system is a state of the art 6 inch Wide binding. Created by a dream team of world class athletes and Relentless designers, the liquid force 6X™ chassis is the foundation for new family of lightweight, comfortable and responsive bindings. Compatible with any wake board, the 6X™ chassis delivers fun and performance for boat and cable riders alike.

01. IMPROVED TREK TERRA LINER

Upgraded upper cuff, new lace design, adjusted toe box for better fit, built in heel cup, and more rubber tread with built in lugs.

02. DUAL DENSITY FOAM

Firm HD foam skin provides structural support, while low density foam surrounds and conforms to your foot for a comfortable and secure locked in feeling.

03. DRAINAGE HOLES

Water can escape with ease with provided drainage holes.

04. 6X™ CHASSIS

The Liquid Force 6X™ packs comfort, support and performance in a stiff light weight package.



05. FRAME RAIL WING GEOMETRY

Integrated frame rail wing geometry makes the 6X the stiffest 6-inch chassis available. The glass filled nylon construction and honeycomb cross bracing makes the 6X™ chassis the stiffest, lightest, most responsive 6 inch binding ever.

06. LOCKING STANCE ADJUSTMENT

Locking stance adjustment stance angles are fully locked in from 0-18° with micro adjustable teeth. Nylon angle locks are compatible with the Liquid Force 6R chassis system.

07. 6" WIDE ATTACHMENT

The 6X™ chassis is universally compatible with all insert and Liquid Force flex track boards!

08. HONEYCOMB FLEX FLOOR

6X™ chassis exclusive honeycomb Flex-Floor absorbs high impact landings and returns energy creating a more responsive feel.

09. GLUE-LESS LOCKING FRAME

The 6X chassis system features a glue less locking frame upper assembly. Our more sustainable assembly process reduces negative environmental impacts during production.

10. CHASSIS DAMPENING SYSTEM

Light weight honey comb base provides shock reduction, water drainage and more grip for a superior stick to the board.

11. STAINLESS STEEL M6 HARDWARE

Plated M6 316 stainless steel screws for a secure connection to your board.

TECHNOLOGY



The Liquid Force 6X™ Open Toe Chassis System is a state of the art 6 inch binding. The LIQUID FORCE 6X™ Open Toe is new, easy to use, lightweight, comfortable and responsive. Compatible with any wake board, the 6X™ chassis delivers fun and performance for beginners, intermediates and advanced riders.

01. TWO STAGE CUSHIONING SYSTEM
Impact EVA and Honeycomb Flexfloor™ provide comfort and support.

02. 6X IMPACT EVA MIDSOLE
Nylon injected toe cap gives response and structure.

03. 6X™ CHASSIS
The LIQUID FORCE 6X™ packs comfort, support and performance in a stiff light weight package.

04. FRAME RAIL WING GEOMETRY
Integrated frame rail wing geometry makes the 6X the stiffest 6-inch chassis available. The glass filled nylon construction and honeycomb cross bracing makes the 6X™ chassis the stiffest, lightest, most responsive 6 inch binding ever.

05. 6" WIDE ATTACHMENT
The 6X™ chassis is universally compatible with all insert and LIQUID FORCE Flex Track boards!



06. HONEYCOMB FLEX FLOOR

6X™ chassis exclusive honeycomb FlexFloor absorbs high impact landings and returns energy creating a more responsive feel.

07. GLUE-LESS LOCKING FRAME

The 6X chassis system features a glue less locking frame upper assembly. Our more sustainable assembly process reduces negative environmental impacts during production.

08. LOCKING STANCE ADJUSTMENT

Locking stance adjustment stance angles are fully locked in from 0-18° with micro adjustable teeth. Nylon angle locks are compatible with the Liquid Force 6R chassis system.

09. CHASSIS DAMPENING SYSTEM

Light weight honey comb base provides shock reduction, water drainage and more grip for a superior stick to the board

10. STAINLESS STEEL M6 HARDWARE

Plated M6 316 stainless steel screws for a secure connection to your board.



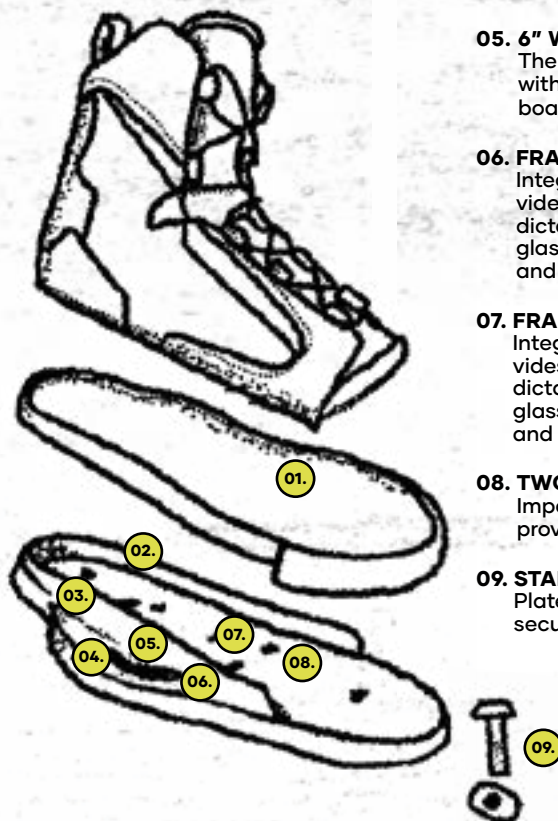
The 6R bindings reimagines performance and maximum comfort for beginners and intermediate riders. The 6R chassis delivers the benefits of our advanced binding technology in a new easy to use package. 6R chassis is a stable and supportive platform ideal for aspiring riders of any age. The 6R delivers wakeboarding fun for everyone in the boat.

01. TWO STAGE CUSHIONING SYSTEM
Impact EVA and Honeycomb Flexfloor™ provide comfort and support.

02. GLUE-LESS LOCKING FRAME
The 6R chassis system features a glue less locking frame upper assembly. Our more sustainable assembly process reduces negative environmental impacts during production.

03. 6R™ CHASSIS
The 6R chassis delivers advanced technology in a new easy to use and fun to ride package.

04. LOCKING STANCE ADJUSTMENT
Stance angles are fully locked in from 0-18° with micro adjustable teeth. Nylon angle locks are compatible with the Liquid Force 6X chassis system.



05. 6" WIDE ATTACHMENT

The 6R™ chassis is universally compatible with all inserts and Liquid Force Flextrack™ boards!

06. FRAME RAIL WING GEOMETRY

Integrated frame rail wing geometry provides stiffness and support for a stable predictable ride. The 6R frame geometry and glass filled nylon structure deliver durability and performance.

07. FRAME RAIL WING GEOMETRY

Integrated frame rail wing geometry provides stiffness and support for a stable predictable ride. The 6R frame geometry and glass filled nylon structure deliver durability and performance.

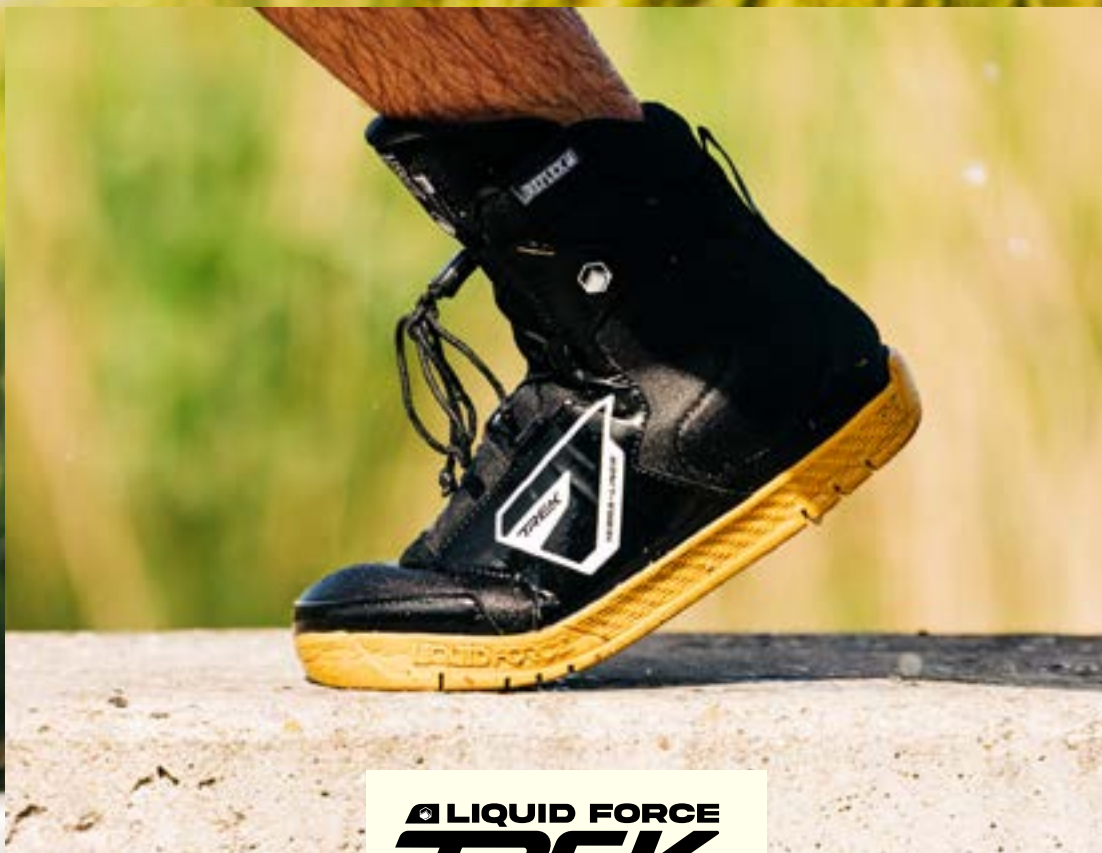
08. TWO STAGE CUSHIONING SYSTEM

Impact EVA and Honeycomb Flexfloor™ provide comfort and support.

09. STAINLESS STEEL M6 HARDWARE

Plated M6 316 stainless steel screws for a secure connection to your board.





LIQUID FORCE
TREK
 TERRA-LINER



NEW LINER

MORE COMFORT, MORE GRIP, MORE LF'N INNOVATION

New Upper Comfort Cuff

Added foam for more comfort around your leg.

Upgraded Upper Lace Design

More adjustability, flexibility and an overall better hold.

Upgraded Liner Outsole

Built-in heel cup, better support and a slight 2 degree inward cant.

New Assymetric Upper Cuff

More flex and comfort without sacrificing performance.

Reduced Toe-Box Height

A improved fit above the toes giving you better toe-side control and response.

Improved Tread

Increased rubber tread with built-in lugs for better grip on wet surfaces.

NEW DESIGN

PEAK 4D™

SIZES

6-8 | 8-9 | 9-10 | 10-11 | 11-12

TREK
TERRA-LINER



NEW
LINER

4D

MEDIUM FIT | MEDIUM TO WIDE FLEX PROFILE | NEW TREK TERRA LINER

VALE 4D™

SIZES

W5-7 | W7-9 | W9-11
M4-6 | M6-8 | M8-10

**CARRY OVER
WALK LINER**



4D

MEDIUM FIT | MEDIUM TO SOFT FLEX PROFILE | REFLEX WALK LINER

IDOL 4D™

SIZES

8-9 | 9-10 | 10-11 | 11-12



4D

NARROW FIT | FIRM FLEX PROFILE

NEW DESIGN

HOOK 4D™

SIZES

8-9 | 9-10 | 10-11 | 11-12 | 12-13+

TREK
TERRA-LINER



NEW
LINER

4D

MEDIUM TO WIDE FIT | FIRM FLEX PROFILE | NEW TREK TERRA LINER



AERO 6X™ WHITE

SIZES

4-6 | 6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13+



6X

MEDIUM TO WIDE FIT | MEDIUM FLEX PROFILE

AERO 6X™ BLACK

SIZES

4-6 | 6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13+



6X

MEDIUM TO WIDE FIT | MEDIUM FLEX PROFILE

PEAK 6X™

SIZES

4-6 | 6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13+

WALK LINER



6X

UPPRE LACING | MEDIUM TO WIDE FIT | MEDIUM FLEX PROFILE

NEW DESIGN

HOOK 6X™

SIZES
6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13+

TREK
TERRA-LINER



NEW
LINER

MEDIUM TO WIDE FIT | FIRM TO MEDIUM FLEX PROFILE
NEW TREK TERRA LINER



IDOL 6X™

SIZES
6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13+



NARROW FIT | FIRM FLEX PROFILE



CLASSIC 6X™

SIZES
4-6 | 6-8 | 8-9 | 9-10 | 10-11 | 11-12 | 12-13 | 13-15



MEDIUM TO WIDE FIT | MEDIUM FLEX PROFILE



TAO 6X™ BLACK

SIZES
M4-6 | M6-8 | M8-10 | M10-12 | M12-13
W5-7 | W7-9 | W9-11



MEDIUM TO WIDE FIT | SOFT FLEX PROFILE



TAO 6X™ WHITE

SIZES
M4-6 | M6-8 | M8-10 | M10-12 | M12-13
W5-7 | W7-9 | W9-11



MEDIUM TO WIDE FIT | SOFT FLEX PROFILE



VIDA 6X™

SIZES
W 5-7 | W 7-9 | W 9-11



MEDIUM TO WIDE FIT | SOFT FLEX PROFILE



CLASSIC 6X™ OT

SIZES
6-8 | 8-10 | 10-12 | 12-14



MEDIUM TO WIDE FIT | MEDIUM FLEX PROFILE



SCAN 6X™ WHITE OT

SIZES
M4-6 | M5-9 | M9-12 | M12-15
W5-7 | W6-9



WIDE FIT | MEDIUM FLEX PROFILE



TRANSIT 6R™

SIZES
4-6 | 5-9 | 9-12 | 12-15



MEDIUM TO WIDE FIT | SOFT FLEX PROFILE



INDEX 6R™

SIZES
5-8 | 8-12 | 12-15



WIDE FIT | SOFT FLEX PROFILE



PLUSH 6R™

SIZES
4-7 | 7-10



WIDE FIT | SOFT FLEX PROFILE



RANT 6R™

SIZES
121-5Y | 4-6



MEDIUM FIT | SOFT FLEX PROFILE



DREAM 6R™

SIZES
121 - 5Y

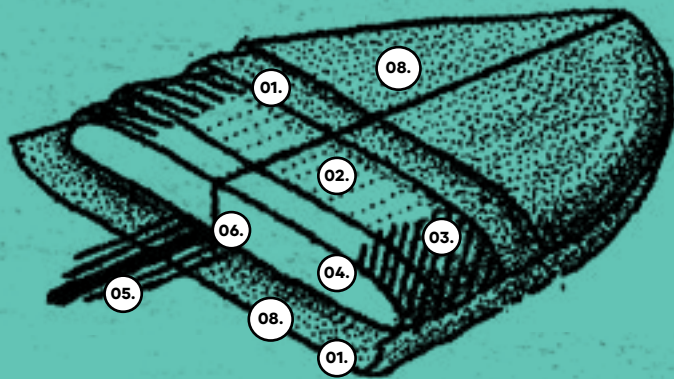


MEDIUM FIT | SOFT FLEX PROFILE

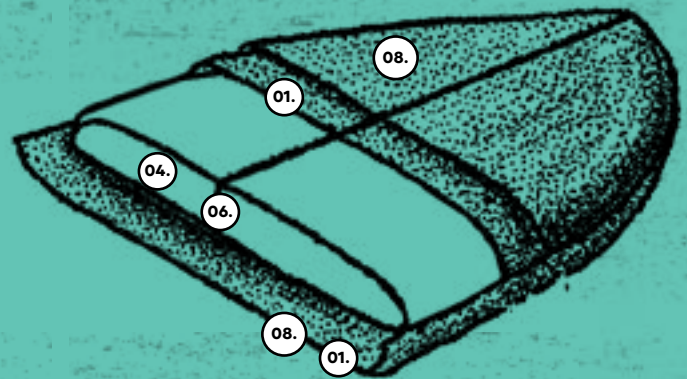


CONSTRUCTION

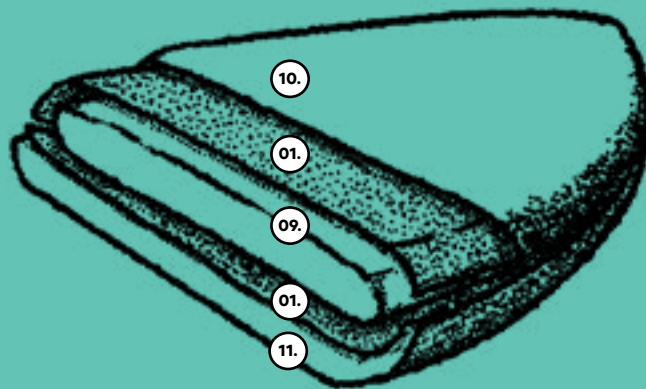
ATOMIC SERIES



FLEET SERIES



BREAKTHROUGH CONSTRUCTION



GLOSSARY OF TERMS

01. FIBERGLASS LAMINATION

Multiple glass layers for optimum strength/weight ratio.

02. CARBON INNEGRA

Impact strength and durability.

03. CARBON RAIL WRAP

Protection against rail dings and heel dents.

04. EPS CORE

Lightweight EPS foam core.

05. CARBON TAPE

Added stiffness and response.

06. SURF STRINGER

Thin wood stringer for light weight performance and response.

07. SKIM STRINGER

Thicker wood stringer for rocker trueness in thin profile shapes.

08. DURA SHELL

Durable outer shell that protects and stiffens.

09. PU CORE

Durable molded polyurethane core.

10. PBT TOP SHEET

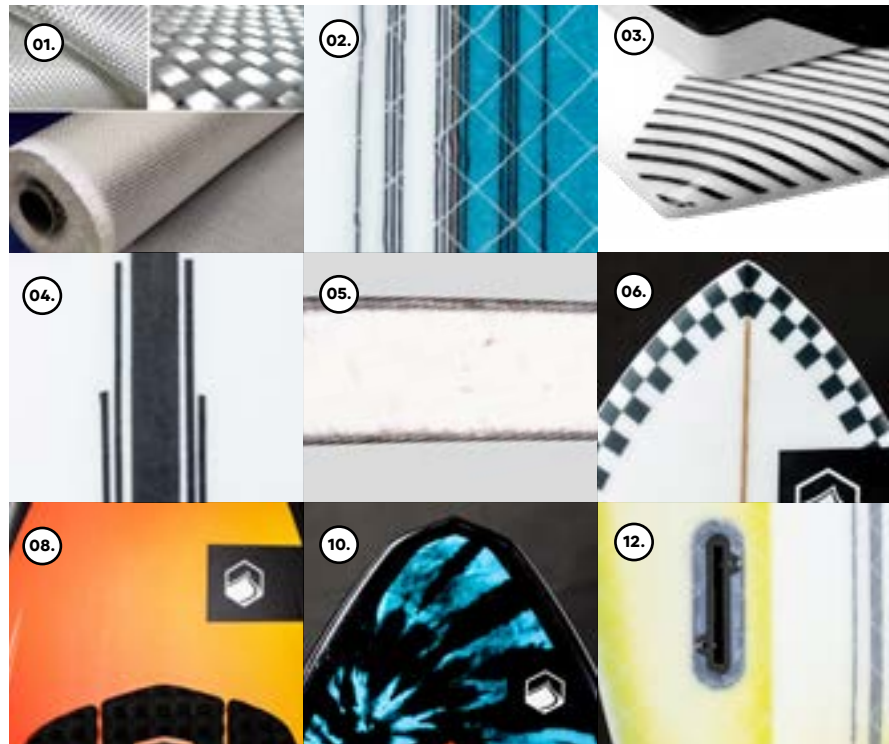
Glossy graphic substrate.

11. NEXUS BASE

Lightweight fabric graphic layer.

12. FIN BOX

Allows fins to be easily removed and adjusted



FIN AND MAKE UP

THE BREAKDOWN



ATOMIC SERIES

Space age technology and materials, as well as cutting edge shapes make these the lightest, fastest, and most aggressive in our lineup. If the Ultimate in High Performance Skim Style or Surf Style boards are what you're looking for, the ATOMIC Series is where the search starts and ends.



FLEET SERIES

Specific, tried and true designs built with lightweight and strong materials to move and react quickly and efficiently!



BREAKTHROUGH SERIES

All boards in this series are designed to help the entry level surfer "BOOST" to the next level of performance. All boards feature a super durable PU compression molded design, beveled forgiving rails, and EVA deck pads with large surface area.

FIN CONSTRUCTION



CARBON HONEYCOMB

Our Lightest weight most durable fin with a carbon base to provide stiffness and flex and a honeycomb tip to reduce weight and give the perfect amount of Flex



FIBERGLASS

Classic fin construction of durable fiberglass to provide a strong efficient fin



COMPOSITE DUAL TAB

Injected polymer for a strong easy to use fin that mounts into any LF Surfboard with a fin box



COMPOSITE MOLDED BOLT ON

Injected polymer for a strong easy to use fin that mounts into any LF Surfboard thru holes

HULL DESIGN

SINGLE CONCAVE

Produces lift while you are up on your feet and riding. It will also initially help you set your rail into the face. Gives both control and lift keeping you on top of the wave.

DOUBLE CONCAVE

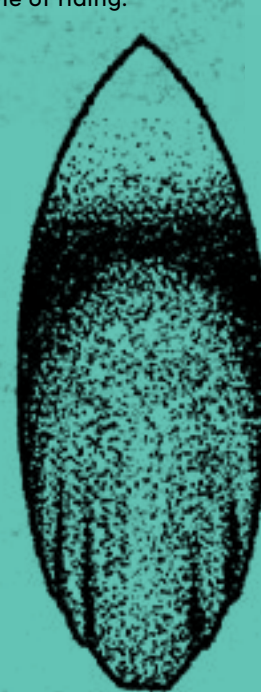
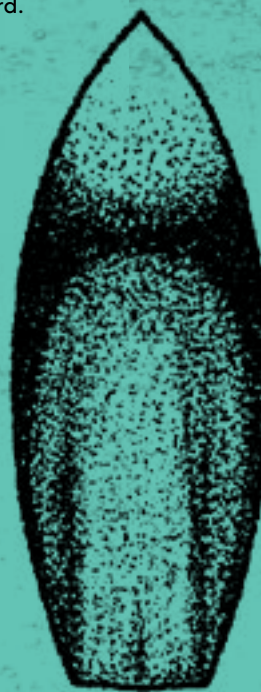
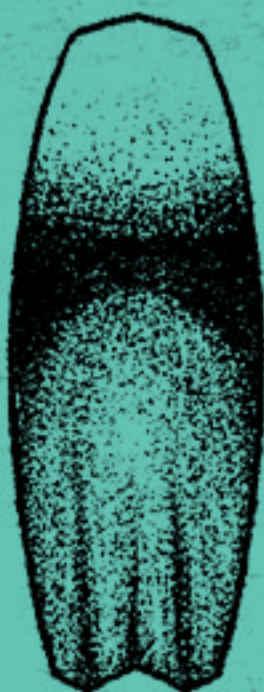
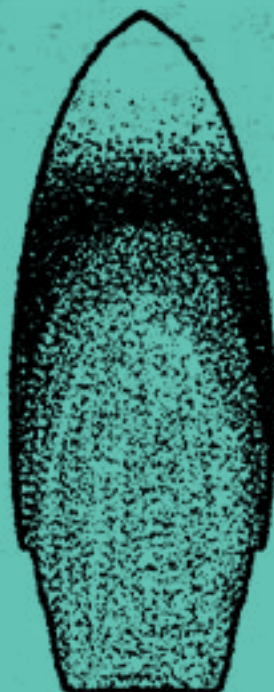
Redirects the flow of water through your tail and around your fins. This also helps create some lift and control when you are surfing off your back foot.

VENTURI CONCAVE (SINGLE TO DOUBLE)

Allows for speed when first getting up and riding down the line, but also allows for more 'lift' as the water now flows differently at the tail/fins of the board.

CHANNEL HULL

Paths created for water and air to pass quickly, with forced direction, through the bottom curves of a surfboard. Similar to concaves, but more dramatic and more focused for a specific style of riding.



QUEST

4'3"
4'7"
4'11"



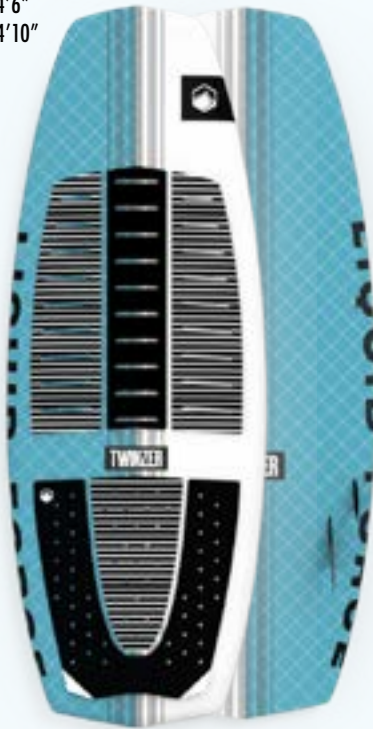
CARBON LAYUP | EPS FOAM CORE | EVA DECK TRACTION | FORWARD MOUNTED FINS



(2) S3.7 OR S4.0 OR S4.4

TWINZER

4'2"
4'6"
4'10"



CARBON INNEGRA REINFORCEMENT | EPS FOAM CORE | EVA DECK TRACTION



(2) STUBBIE 2.3 OR 2.3 (2) S4.4 OR S4.0 OR S4.4

NEO SKIM

54"
58"



CARBON INNEGRA REINFORCEMENT | EPS FOAM CORE | EVA DECK TRACTION



LF SK 1.5

REIGN PRO SKIM

JAKE CASTER PRO MODEL

52"
56"
60"



LF SK 1.0 OR LF SK 1.5



AERO™ CORE | FULL CARBON LAYUP | EVA DECK TRACTION

NEW SHADE

QUATTRO



4'2"
4'6"
4'10"
5'2"



EPS FOAM CORE | CARBON TAIL WRAP | CARBON BOTTOM TAPE | EVA DECK TRACTION



NEW SHADE

BLADE SKIM

BAILEY DUNN PRO MODEL



46"
50"

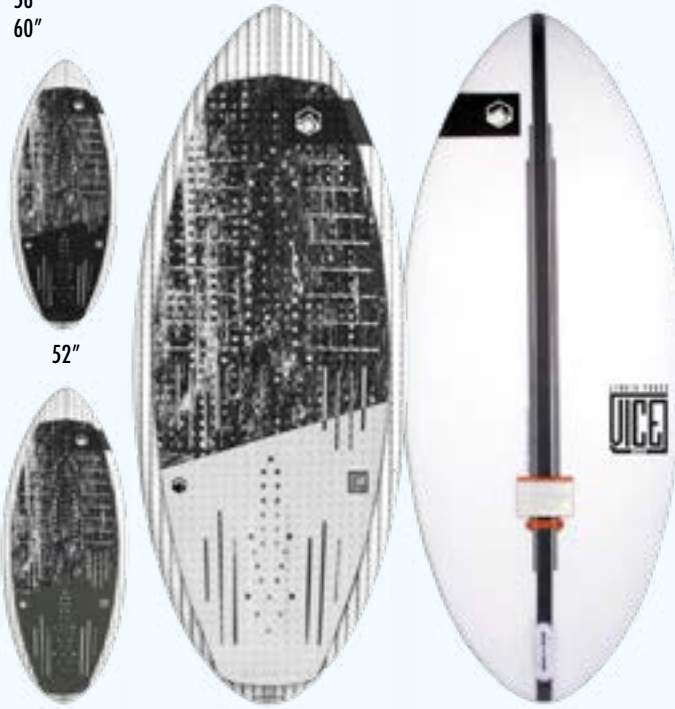


KIDS | EPS FOAM CORE | WOOD STRINGER

VICE SKIM



52"
56"
60"



EPS FOAM CORE | SKIM STYLE | CARBON TAPE | CARBON INNEGRA REINFORCED DECK



TC SKIM

TOMMY CZESCHIN PRO MODEL



48"
52"
56"
60"



EPS FOAM CORE | CARBON TAPE | CARBON TAIL WRAP | SKIM STYLE



NEW SHADE

FLYER

4'1"
4'5"
4'9"
5'1"



ALL OTHER SIZES

4'1"



AERO™ CORE | FULL CARBON LAMINATION | DURASHELL SUBSTRATE | EVA DECK TRACTION



POD

4'0"
4'4"
4'9"
5'2"



4'0"



4'4"



5'2"



4'9"



(2) STUB 2.0



(2) S3.4 OR S3.9 OR S4.4

EPS FOAM CORE | DURASHELL SUBSTRATE | EVA DECK TRACTION



GUAPO

5'2"
5'6"



5'2"



5'6"



6.5" SINGLE FIN

EPS FOAM CORE | DURASHELL SUBSTRATE | SINGLE FIN | EVA DECK TRACTION



NEW SHAPE

PRIMO TOMMY CZESCHIN PRO MODEL
4'5" | 4'10"



4'5"

4'10"



EPS FOAM CORE | DURASHELL SUBSTRATE | STRAPS | EVA DECK TRACTION

NEW SHAPE

PRIMO TOMMY CZESCHIN PRO MODEL
4'5" | 4'10" | 5'3"



4'5"

4'10"

5'3"



EPS FOAM CORE | DURASHELL SUBSTRATE | EVA DECK TRACTION

ROCKET
W/HANDLE
4'8" | 5'0" | 5'4"



4'8"

5'0"

5'4"



PU PRECISION FOAM CORE | EVA DECK TRACTION

PRIMO JR.

4'0"



PU PRECISION FOAM CORE | EVA DECK TRACTION | FOOT STRAPS



FULL DECK TRACTION PAD

Tip to tail & rail to rail. Its covered. Covered in soft, forgiving EVA foam that just screams HAVE FUN. With engineered textured pattern directly into the deck you get that perfect grip and ultra soft board.



2X STRINGER EPS CORE

Just because they are foamies doesn't mean they are little baby weak things. In fact, they are the opposite. The double fiberglass stringer gives it rigidity and extra strength to really lay into those turns and those gnarly tricks.



DURABLE PC BOTTOM

These boards can take a beating. The patented PC hull material is built for durability and reliability getting from your garage to the water.



wakefoamies

FOAMIE FISH

FOAM TOP FISH W/ TWIN FIN



4'8"
WEIGHT RANGE (LBS) - UP TO 190 LBS
VOLUME (L) - 23.6

FOAMIE MICRO MAL

FOAM TOP LONG BOARD W/ SINGLE FIN



5'0"
WEIGHT RANGE (LBS) - UP TO 200 LBS
VOLUME (L) - 26.7

FOAMIE SKIM

FOAM TOP SKIM W/ SKIM FIN



3'8"
WEIGHT RANGE (LBS) - UP TO 120 LBS
VOLUME (L) - 6.6



5'0"
WEIGHT RANGE (LBS) - UP TO 240 LBS
VOLUME (L) - 26.7



5'4"
WEIGHT RANGE (LBS) - 170-250 LBS
VOLUME (L) - 30.3



4'4"
WEIGHT RANGE (LBS) - 130-200 LBS
VOLUME (L) - 12.62



NEW FEATURES

TAO SKATE

39" | 41"



39" & 41" SAME GRAPHIC

WOOD CORE | PTX GRIND BASE | CLEAR TRACTION | PU LIQUID RAILS | PRE DRILLED FOR NUBS

NEW ITEM

SKATE NUBS

MACHINED G10 NUBS



LOCK INTO RAILS AND ADVANCE YOUR SKATE SKILLS ON THE WATER
SHIPS WITH HARDWARE

FOCUS SKATE

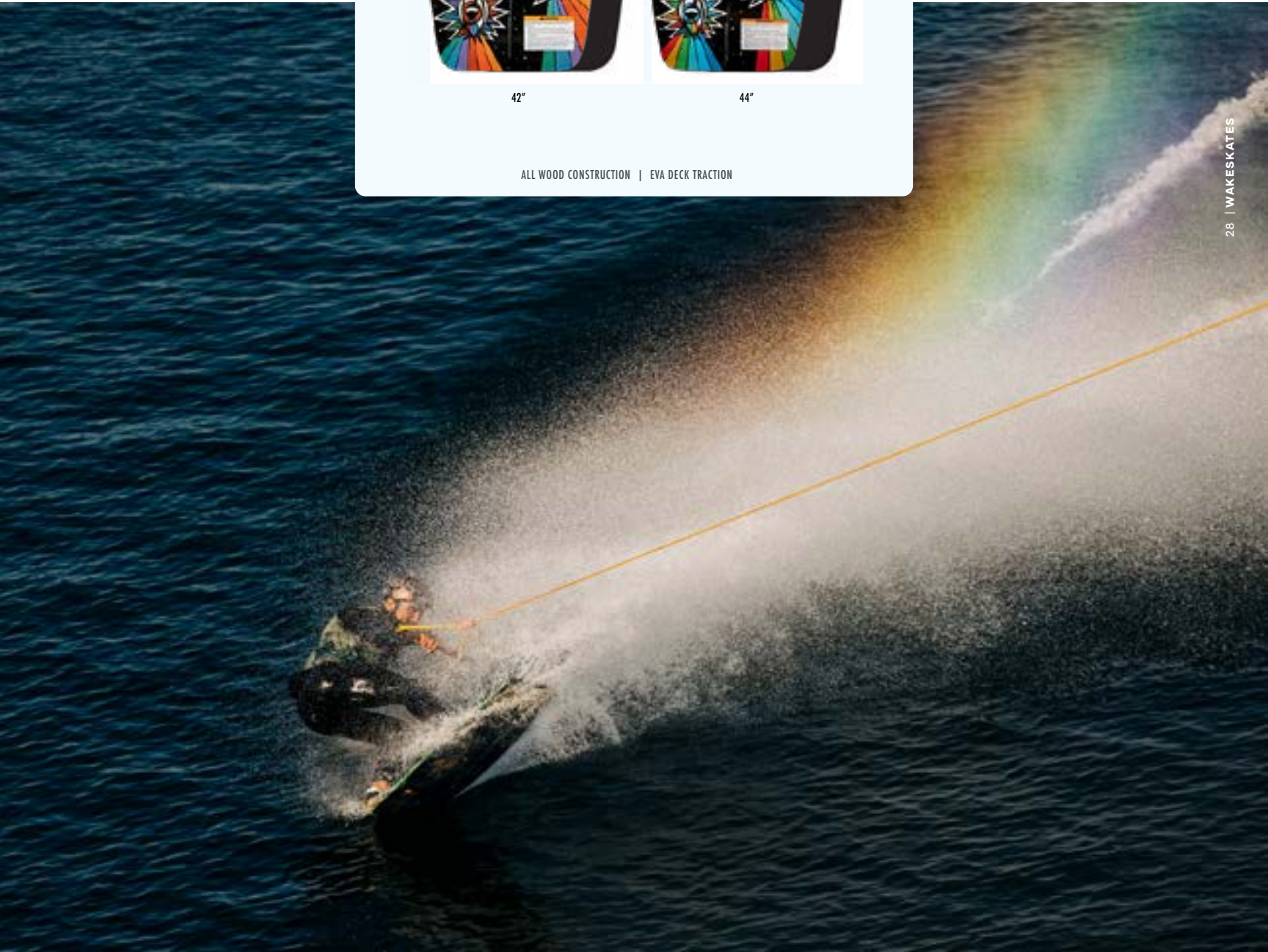
42" | 44"



42"

44"

ALL WOOD CONSTRUCTION | EVA DECK TRACTION



FOILS

Foils can be ridden in just about any condition. That is the beauty of it. Foils allow the previously unrideable to be ridden and give new life to the status quo. Within the seemingly endless variety of conditions that occur, there are designs that are better suited for the condition. Bigger waves will require smaller faster foils while smaller waves need bigger foils. The Horizon line (Medium-Aspect) covers pretty much all conditions you will find yourself in a lake. The 190 will work for jetskis and direct drives. The 155 will work on any watercraft that can tow you. The 120 will be best suited for your traditional surf/wake boat. The Glider line (High Aspect) will take you even further. The 115 works great for your surf boat. The 95, while also working in those conditions, will get you out into the ocean surf as your foiling expands into new realms.

STABILITY

Stability can be thought of as the ability to recover with minimal effort. Highly stable foils will allow you to make mistakes and get off balance but won't effect your ride or ability to maintain lift. These foils are not as agile or nimble and can not be turned as hard or used as aggressively. The Horizon 190 and 155 would fall into this category. At the other end you will find the Glider 95 which is highly maneuverable, but you need to be a bit more on your A game to harness the magic.

PUMP CADENCE

Good pumping foils give good glide and enough lift with minimal effort put in by the rider. With every physical movement expended by the rider, the foil needs to translate that into speed and forward movement. Bigger foils can go slower and are easy to get going at the beginning. The Horizon 190 is a great foil for dock starts and starting from zero. The Glider series needs speed to start but once you are going, it is much easier to maintain momentum.

WINGSPAN

Wingspan, defined as the tip to tip distance of a foil. The Wingspan primarily controls a foils ability to roll. The shorter the wingspan the easier it is to roll the wing over and get a high banking turn. The Wingspan also effects the drag and overall speed of the wing. For a wing of a given area and lift profile, extending the wingspan allows you to shorten the chord length while keeping a similar amount of lift. This usually equates to lower drag and a higher speed foil.

SPEED

HIGH ASPECT = HIGH SPEED

MEDIUM ASPECT = MEDIUM SPEED

The speed can be directly related to the efficiency of the wing. The High Aspect Wings have lower drag and therefore are able to reach higher speeds. By the same token, size effects the speed as well. Smaller wings can go faster due to the lower drag.

AREA

Area is the first indicator of how the foil will perform. Larger area wings are made for going slower and accommodating heavier riders. Smaller wings will be faster. Area is not an indicator of skill level. Smaller wings will be used by both novice and advanced riders. Advanced riders will gravitate towards smaller wings due to the increase in speed that is possible. Novice riders will also gravitate towards smaller wings as the lift of the smaller wings is less and more manageable for the first time rider.

ASPECT RATIO

Defined as the wingspan 2 divided by the wing area (B^2/S), the aspect ratio is the defining term for the efficiency of a foil. Typically speaking, the higher the aspect the more efficient the foil is. This leads to longer glides and higher speeds. The higher aspect wings have a higher level of required skill to ride and are not as forgiving as a medium aspect wing. Most beginner to intermediate riders will gravitate towards a medium aspect foil (3-6) due to the ability to achieve lift at lower speeds and bigger sweet spot that allows for easy recoveries while foiling. Advanced riders will gravitate towards a high aspect foil (7-10) as the overall speed the foil can go and generate is much higher. This leads to more progressive foiling.





FOIL CHART

FLIGHT - FRONT WINGS

WING	CONSTR.	AREA CM ²	SPAN CM	ASPECT RATIO	CHORD CM	STABILITY	SPEED	PUMP	BOAT	WIND	PRONE
GLIDER 115	CARBON	1150	100	8.7	15	MEDIUM	FAST	GREAT	MED-LARGE	MED	SMALL
GLIDER 95	CARBON	950	90	8.5	13.8	MEDIUM	FAST	GREAT	LARGE	MED- HIGH	SMALL-MED
HORIZON 190	CARBON	1900	100	5.3	26	GREAT	LOW	GREAT	SMALL	LOW	SMALL-MED
HORIZON 155	CARBON	1550	80	4.1	26	GREAT	MEDIUM	GOOD	ALL	LOW-MED	SMALL
HORIZON 120	CARBON	1200	80	5.3	19.5	GREAT	MED/FAST	GOOD	MED-LARGE	MEDIUM	SMALL-MED
FLITE 120	CARBON	1200	65	3.5	21	GREAT	LOW	MEDIUM	MED-LARGE	-	-

FLIGHT - REAR WINGS

WING	CONSTR.	AREA CM ²	SPAN CM	ASPECT RATIO	CHORD CM	STABILITY	SPEED	PUMP	BOAT	WIND	PRONE
G21	CARBON	210	35	5.8	8	MEDIUM	FAST	MEDIUM	X	X	X
H24	CARBON	240	37	5.7	8	MEDIUM	MEDIUM	MEDIUM	X		X
TC28	CARBON	280	40	5.7	8	GREAT	MEDIUM	GREAT	X		
FLITE	POLYMER	278	39	5.4	9	GREAT	LOW	MED-LOW	X		

ALTITUDE - MASTS

MAST	STIFFNESS	CONSTRUCTION	SPEED	BOAT WAKE	WING	PRONE	LEARNING
CARBON 32"	MAX	CARBON	FAST		X	X	
CARBON 28"	MAX	CARBON	FAST	X	X	X	
ALLOY 28"	GREAT	EXTRUDED ALLOY	MEDIUM	X	X	X	
ALLOY 24"	GREAT	EXTRUDED ALLOY	MEDIUM	X			X

WHEEL BASE - FUSELAGE

FUSELAGE	STABILITY	MANEUVERABILITY	CONSTRUCTION
CARBON 44"	GREAT	MAX	CARBON
CARBON 54"	MAX	GREAT	CARBON
ALLOY 44"	GREAT	MAX	CNC ALUMINUM
ALLOY 54"	MAX	GREAT	CNC ALUMINUM

DECKS - FOIL BOARDS

BOARD	ABILITY	CONSTRUCTION	WAKESURF COMPATIBLE
ORB 3'6"	ADVANCED	ATOMIC	
ORB 4'0"	INT/ADV	ATOMIC	
NEBULA 3'8"	ADVANCED	DURASURF	
NEBULA 4'2"	INT/ADV	DURASURF	
POD 4'4"	BEG/INT	DURASURF	X
POD 4'9"	BEG/INT	DURASURF	X
LAUNCH 4'5"	BEG/INT	BREAKTHROUGH	

GLOSSARY OF TERMS

01. CARBON PRE-PREG CONSTRUCTION

A selection of our foil wings and masts are constructed with a high density foam core wrapped in 100% pre pregged carbon to make a lightweight, extremely durable end product.

02. EXTRUDED ALUMINUM

Aluminum 6061 alloy that is lightweight and extremely durable.

03. TITANIUM CORE (On the Carbon Fuselages)

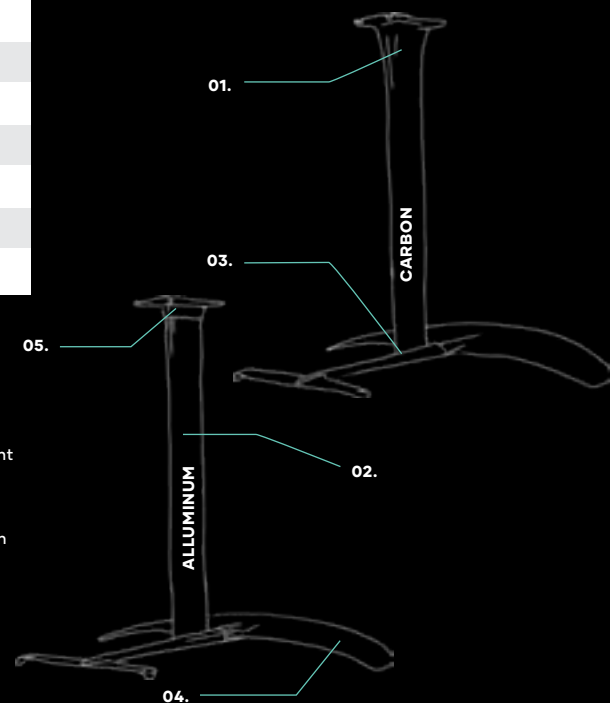
High strength and corrosion resistant titanium core.

04. LIGHTWEIGHT HIGH DENSITY FOAM (WINGS AND MASTS)

Patented foam core designed specifically for use in hydrofoils to for superior strength and minimal weight

05. CNC ALUMINUM

Precision CNC'd 6061 aluminum alloy. Anodized finish for corrosion resistance.



GLIDER H.A. 115 FRONT WING

+ COVER
+ HDWR



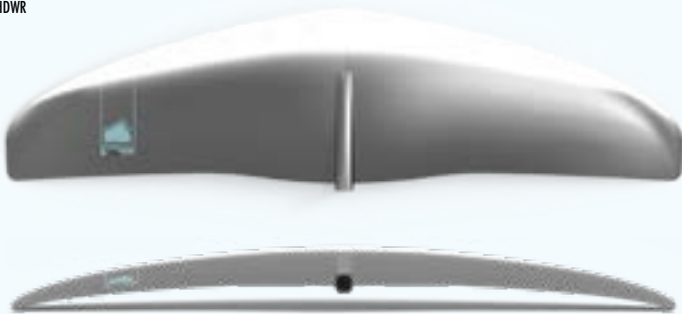
GLIDER H.A. 95 FRONT WING

+ COVER
+ HDWR



HORIZON SURF 190 FRONT WING

+ COVER
+ HDWR



HORIZON SURF 155 FRONT WING

+ COVER
+ HDWR



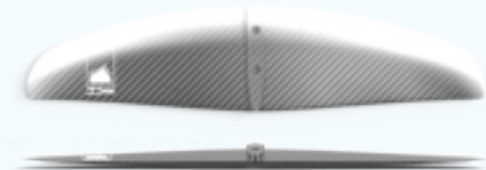
HORIZON SURF 120 FRONT WING

+ COVER
+ HDWR



G21 REAR WING

+ COVER
+ HDWR



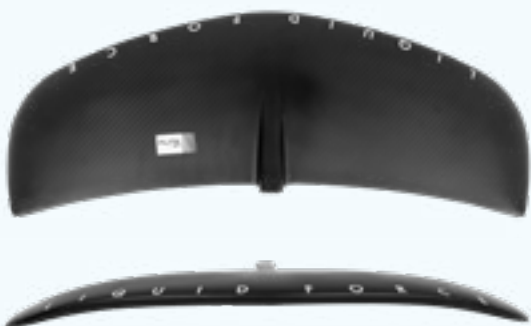
H24 REAR WING

+ COVER
+ HDWR



FLITE 120 WING

+ COVER
+ HDWR



TC28 REAR WING

+ COVER
+ HDWR



CARBON FUSELAGE



ALLOY FUSELAGE



FOIL/SURF AIR STRAPS

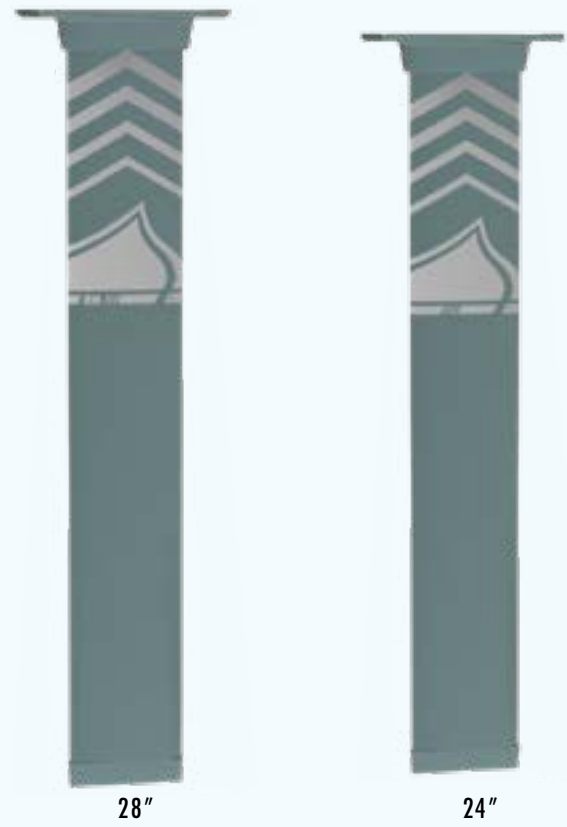
SIZES: 5Y - 12 MENS WITH CORRECT PLACEMENT



CARBON MAST



ALLOY MAST



FLITE 120 SET

- + 27" MAST
- + 120 WING
- + TC28 STAB
- + 54 FUSE



LAUNCH FOIL SET 120

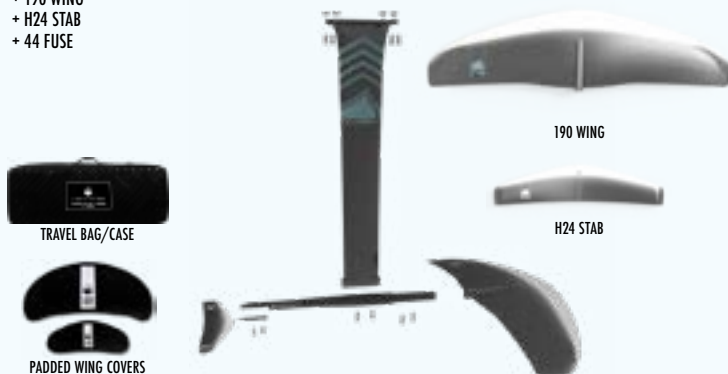
- + 24" MAST
- + 120 WING
- + FLITE STAB
- + 54 FUSE





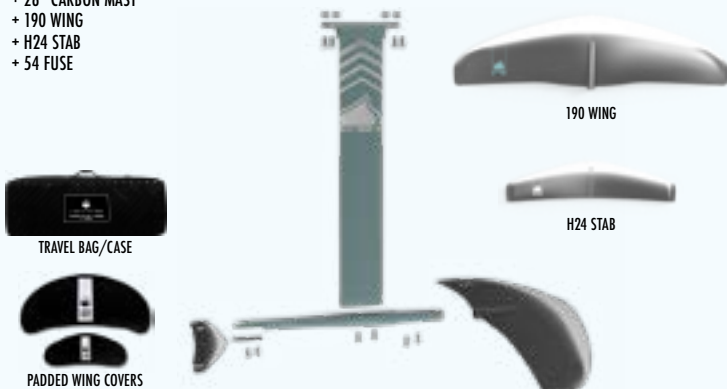
CARBON HORIZON SURF 190 FOIL SET

- + 28" CARBON MAST
- + 190 WING
- + H24 STAB
- + 44 FUSE



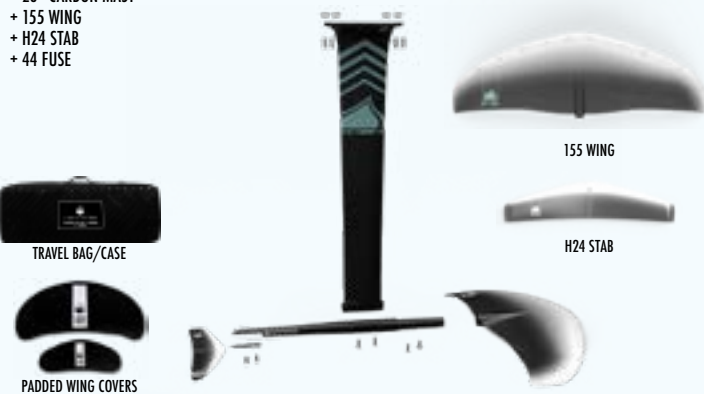
ALLOY HORIZON SURF 190 FOIL SET

- + 28" CARBON MAST
- + 190 WING
- + H24 STAB
- + 54 FUSE



CARBON HORIZON SURF 155 FOIL SET

- + 28" CARBON MAST
- + 155 WING
- + H24 STAB
- + 44 FUSE



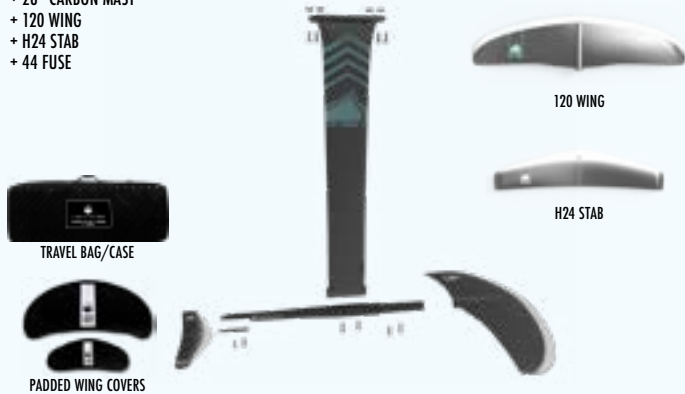
ALLOY HORIZON SURF 155 FOIL SET

- + 28" ALLOY MAST
- + 155 WING
- + H24 STAB
- + 54 FUSE



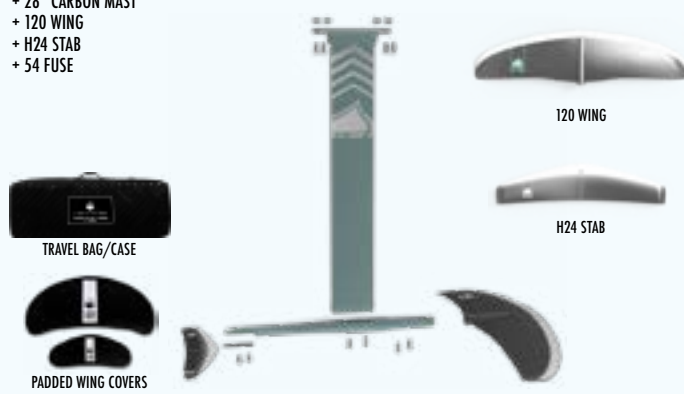
CARBON HORIZON SURF 120 FOIL SET

- + 28" CARBON MAST
- + 120 WING
- + H24 STAB
- + 44 FUSE



ALLOY HORIZON SURF 120 FOIL SET

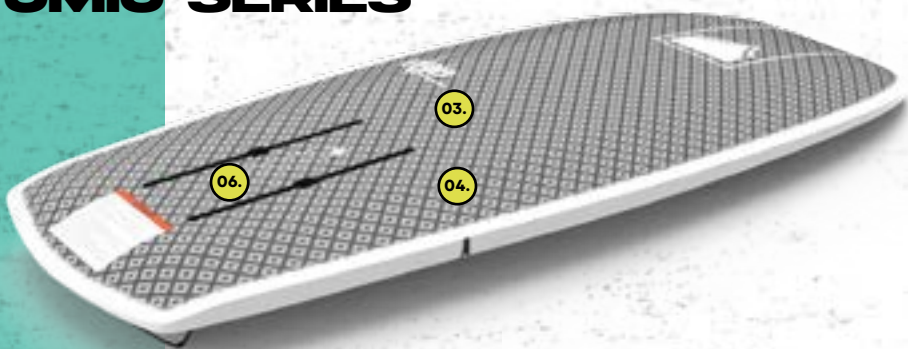
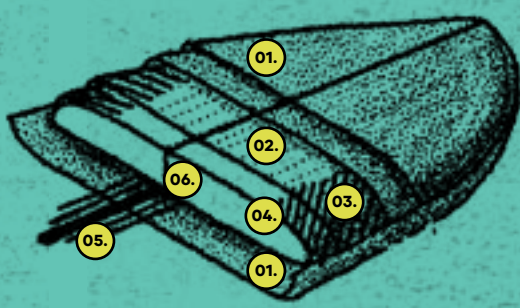
- + 28" CARBON MAST
- + 120 WING
- + H24 STAB
- + 54 FUSE



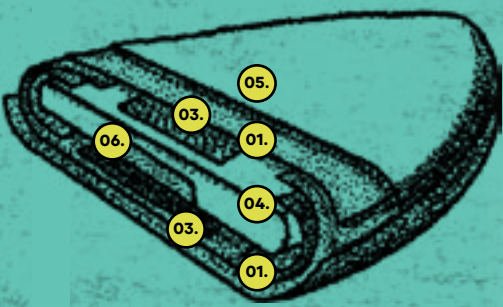
CONSTRUCTION AND MAKE UP



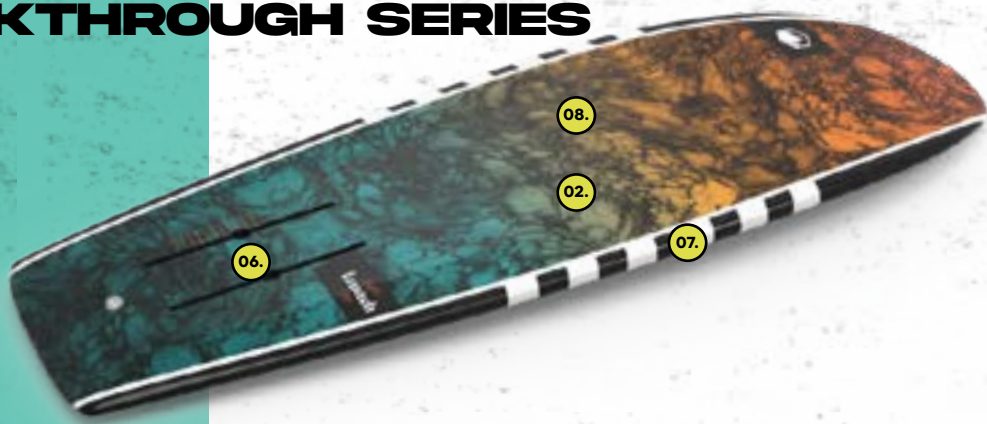
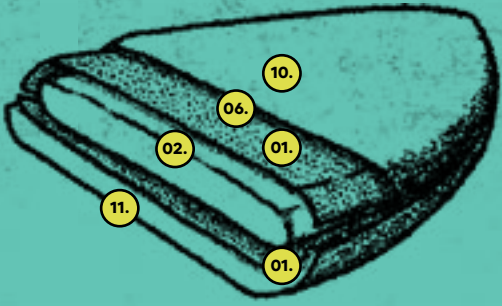
ATOMIC SERIES



DURA SURF SERIES



BREAKTHROUGH SERIES



GLOSSARY OF TERMS

- 01. FIBERGLASS LAMINATION**
Multiple glass layers for optimum strength/weight.

02. PU FOAM CORE
Perfectly sized polyurethane core to optimize the strength to weight ratio of the lamination.

03. CARBON REINFORCEMENT
Additional strength and stiffness.

04. EPS FOAM CORE
Lightweight EPS foam core.

05. DURA SHELL
Durable outer shell that protects and stiffens.

06. TRACK BLOCK
High density block that reinforces the track.

07. PBT TOP SHEET
Glossy graphic substrate.

08. H-BLOCK FOIL MOUNT TRACK
Specifically designed foil track box reinforced to keep up with the unique and high loads produced from a foil.

ORB
3'6"
4'0"



EPS CORE | CARBON LAYUP | CORDUROY DECK EVA

NEBULA
3'8"
4'2"



EPS CORE | CARBON STRINGER | DURASHELL TOPSHEET | CORDUROY DECK EVA

POD FOIL
4'4"
4'9"



EPS FOAM CORE | DURASHELL SUBSTRATES | CORDUROY DECK EVA



LAUNCH
4'5"



PU FOAM CORE | CORDUROY DECK EVA

WHIP
3'9"
4'2"



CGA LIFE JACKET AN

For over 25 years Liquid Force has been dedicated to having fun on the water! It's also in our brand heritage to make sure everyone is safe while having a great time. We are committed to making the most comfortable, functional and safe life jackets for every watersport enthusiast. We take our time to design and test every CGA life jacket to meet the highest standards for safety and flotation.

Whether you're wakeboarding, boating, floating or foiling we offer a life jacket to fit your needs and abilities. For 2023, we continue to honor wakeboarding heritage and commitment to having fun safely with our coast guard approved vests.

At LIQUID FORCE our wakeboarding heritage also means helping riders push their own person performance limits. Our Competition vests feature more innovative designs and materials than any other brand! With features like exclusive Stitch-less Flex Panel Architecture, Poly Armour, PVX Stretchable foam, Chill stopper Lining, Bio-Spine 3D Curve pattern, and V-Flex shoulder pattern, LIQUID FORCE delivers performance, comfort, and Style!

CHEST SIZES

- 28" - 32" **X-SMALL**
- 32" - 36" **SMALL**
- 36" - 40" **MEDIUM**
- 40" - 44" **LARGE**
- 44" - 48" **X-LARGE**
- 48" - 53" **XX-LARGE**
- 52" - 56" **XXX-LARGE**

GLOSSARY OF TERMS

- 

01. BIO-SPINE 3D CURVE
LIQUID FORCE EXCLUSIVE- The radical new bio-spine is a 3D spinal curve down the back of the vest that creates a convex flex space for your shoulders, then transitions to a supporting spline hugging concave at your lower back. This new design allows a perfect fit that stays with you.
- 

05. CHILL STOPPER LINING
This unique stretchable fleece lining fabric keeps you feeling warm on the cool days and the soft-brushed surface always feels great on your skin!
- 

11. FLEX-SPAN NEOPRENE
Like a second skin, this super stretchable neoprene fabric has been engineered to move with you, absorb less water, and dry fast.
- 

02. PERFORMANCE FIT
LIQUID FORCE Performance fit vests provides advanced riders with a close fitting second skin. The tapered pattern fits securely without sacrificing your range of motion. With a close fitting waist and extra shoulder space the performance fit locks you in but gives you room to move.
- 

06. PVX
Light soft, stretchable, flexible and provides impact protection and flotation. U.S. Coast Guard Approved Formula.
- 

12. POWER-FLEX NEOPRENE
This smooth stretching neoprene is extra durable and supportive. Power-flex locks you in... comfortably!
- 

07. PVE
Ultra-light, supportive structure provides excellent flotation.
- 

13. SPEED-SKIN NEO
Super smooth neo stretches like no other and quickly sheds water as you get up to speed.
- 


08. SECTION FLEX / FLEX ARCHITECTURE
Number callouts indicate how many individual flex panels are on each vest.
- 

14. AIR-PRENE
Our flex-span neo fabric with an extra ventilation feature. Air-Prene is ultra breathable and stretchable. Water and air flow for comfort and fast drainage.
- 

03. COMFORT FIT
LIQUID FORCE comfort fit vests have an accommodating pattern for a relaxed feel. The straight pattern fits all body types without sacrificing your range of motion. Wider arm holes and generous neck opening fit just right.
- 

09. V-FLEX SHOULDER PATTERN
LIQUID FORCE EXCLUSIVE- The V-Flex is a pattern part located between your shoulder-blades and stretches as you move. The V-Flex pattern expands letting you move without restriction.
- 

15. STRETCH-LIGHT LININGS
This lining fabric delivers the ultimate in comfort as it absorbs less water and dries fast to keep you comfortable.
- 

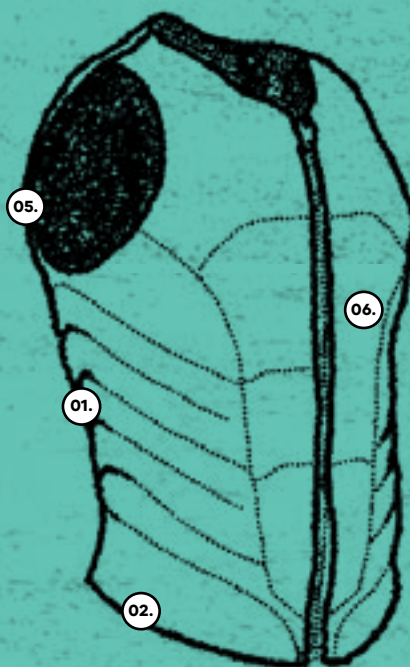
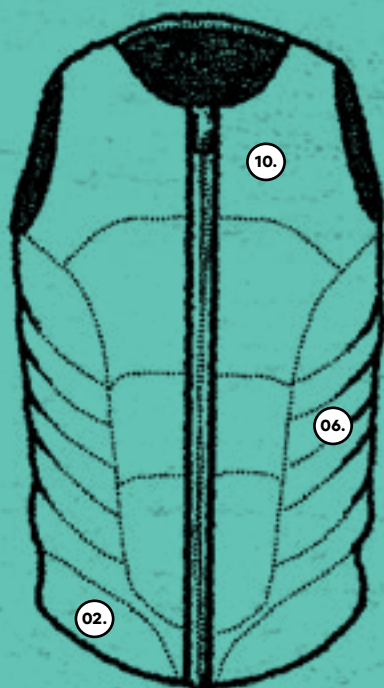
04. CGA BUCKLES
Coast Guard Certified Buckles Keep you locked in!
- 

10. FLEX-SPAN POLY
Advanced 4 way stretch fabric is thin and light but very strong. Special weave stretches smoothly taking on your shape.
- 

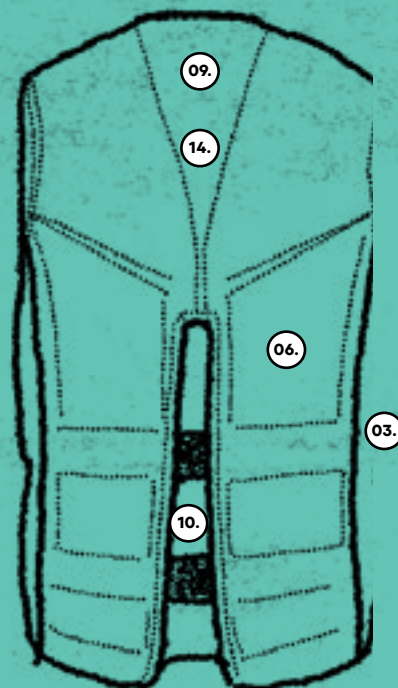
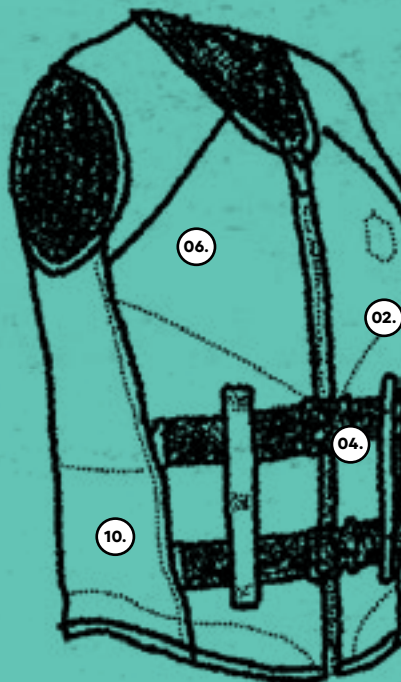
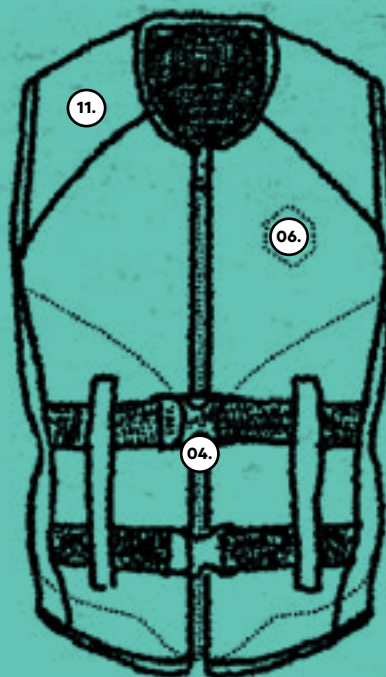
16. POLY ARMOUR
LIQUID FORCE EXCLUSIVE- Ultra-light, impact resistant body armour panels provide extra protection for spine and chest impacts.

COMP VEST TECH

COMPETITION VEST SPECTOR



CGA LIFE JACKET WATSON CGA



WATSON HERITAGE CGA

SIZES US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET
SM | MD | LG | XL | XXL



GREY HEATHER



FOREST GREEN



BLACK

AXIS HERITAGE CGA

SIZES US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET
SM | MD | LG | XL | XXL



GREY



BLACK

RUSH CGA

SIZES US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET
SM | MD | LG | XL | XXL



BLACK/LIME



BLACK



BLACK/RED

HINGE MENS CGA

SIZES US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET
SM | MD | LG | XL | XXL | XXXL



BLUE



BLACK



RED

CPT SCALLYWAG 4PK CGA

SIZES ONE SIZE FITS ALL



GREEN



US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

BOATERS SAFETY 4PK CGA

SIZES ONE SIZE FITS ALL



GREEN



US COAST GUARD AND DOT TRANSPORT CANADA APPROVED LIFE JACKET

SPECTOR COMP (NON CGA)

SIZES SM | MD | LG | XL | XXL



BLACK

GHOST COMP (NON CGA)

SIZES SM | MD | LG | XL | XXL



BLACK

SQUAD TAO HERITAGE COMP (NON CGA)

DANIEL GRANT PRO MODEL

SIZES SM | MD | LG | XL | XXL



CAMO

SQUAD COMP (NON CGA) LUCA KIDD PRO MODEL

SIZES XS | SM | MD | LG | XL | XXL



BLACK



BLACK DENIM

FLEX COMP (NON CGA)

SIZES XS | SM | MD | LG | XL | XXL



BLACK



SUNRISE

FLEX HERITAGE COMP (NON CGA)

SIZES XS | SM | MD | LG | XL | XXL



GREY

NICO (NICO VON LERCHENFELD PRO MODEL)

SIZES
SM | MD | LG | XL



BLACK



FLASH

SIZES
SM | MD | LG | XL



BLACKOUT



CANVAS CAMO



BLACK TIE DYE



SNOW FLORAL



BLUE/ROSE
CLAUDIA PAGNINI PRO MODEL

HERO

SIZES
SM | MD | LG | XL



BLACK



WHITE



BLUE



MINT

The Liquid Force Boat Defender protects your boat from bumps, scrapes, and scratches while parking your boat.



**CAN BE USED
TO FLOAT YOUR
BEVERAGES !**

We made the Boat Defender with hull hugging contours, and two pass throughs that allow your dock ties clear access to cleats and pilings with the fender installed.

The LF Boat Defender features our durable, non-marking, high-density 2-TUFF EVA foam construction for ultimate protection between your boat and parking/docking surfaces.

The LF Boat Defender features a secure quick cleat attachment system which lets it attach quickly and securely to your boat, docks, or pilings.

The locking system is SUPER easy to use! Simply loop the line over the cleat or piling and pull the knotted end toward you. As you pull, the rope locks into the cleat. To release or re-adjust, simply pull the rope away from you.

- MODERN STREAMLINED DESIGN
- DURABLE INJECTION MOLDED 2-TUFF EVA
- 22" LONG X 8" WIDE X 4" THICK
- PROTECTS THE RUB RAIL AND GEL COAT ON YOUR BOAT
- CLOSED-CELL FOAM WILL NOT ABSORB WATER
- NON-MARKING SURFACE FINISH
- QUICK-RELEASE ADJUSTABLE LOCKING CAM CLEAT THAT IS SUPER EASY TO USE!
- SECURE ATTACHMENT TO BOATS AND DOCKS

44 | BOAT FENDERS

BOAT DEFENDER



DARK GREY



BLUE



LIGHT GREY

PROTECT YOUR INVESTMENT WITH THE LF BOAT DEFENDER.... MORE THAN JUST A FENDER... A BOAT DEFENDER!



WAKESURF EDGE
WORLD'S BEST WAKE SURF WAVE

YOU DESERVE A BETTER WAVE

WAKESURF EDGE MEGA WAVE FOLDING SHAPER 250



BOAT COMPATIBILITY

The Liquid Force Wake Surf Edge Mega Wave will make big wakes **BIGGER!** Recommended for Boats 21' or longer. The WSE Mega 250 requires a mounting surface 5" tall by 12" long clear of hull steps greater than 3/8". The WSE edge suction cups will accommodate hull curvature.

HUGE WATER DISPLACEMENT WING

FOR MAXIMUM WAVE HEIGHT!

Largest Wake Shaper Face 14" x 18" = 252sq inch face

PATENTED CONCAVE WATER

CHANNELING WING

Our concave channeling wing surface pushes more water to increase the length of the wave, while keeping the face super clean!

SUPER STRONG SUCTION CUP

ATTACHMENT

Our 4.5 inch rubber suction cups won't damage gel coat or leave black markings on your boat.

EASY TO ADJUST ON THE FLY, NO UGLY

VELCRO OR SAFETY TETHERS REQUIRED.

Made with Durable Rust Free Materials. We Build the WakeSurf Edge with impact resistant, lite weight glass filled nylon and rust free stainless steel hardware. Our shaper is long lasting; won't rust or stain your boat.

BUILT IN FLotation

Don't worry about your wake shaping investment sinking to the bottom. The Wakesurf Edge wing is rotomolded and sealed air tight.

MAKE THE MOST OF THE

MEGA WAKE SURF EDGE

Recommended boat 21' or longer, have a 325hp engine or greater, and 2000 pounds of factory and/or Sumo water ballast system. Level load your boat to keep the nose down for the captain's visibility and a longer wake.

WAKESURF EDGE PRO SHAPER II 145



BOAT COMPATIBILITY

The Liquid Force Wake Surf Edge Pro II will improve the wake of boats large and small. The WSE Pro II 150 requires a mounting surface 5" tall by 12" long clear of hull steps greater than 3/8". The WSE edge suction cups will accommodate hull curvature.

LARGE WATER DISPLACEMENT WING FOR MAXIMUM WAVE HEIGHT.

Wake Shaper Face 9" x 16" = 144sq inch face

PATENTED CONCAVE WATER

CHANNELING WING

Our concave channeling wing surface pushes more water to increase the length of the wave, while keeping the face super clean!

SUPER STRONG SUCTION CUP

ATTACHMENT

Our 4.5 inch rubber suction cups won't damage gel coat or leave black markings on your boat.

EASY TO ADJUST ON THE FLY, NO UGLY

VELCRO OR SAFETY TETHERS REQUIRED.

Made with Durable Rust Free Materials. We Build the WakeSurf Edge with impact resistant, lightweight glass filled nylon and rust free stainless steel hardware. Our shaper is long lasting; won't rust or stain your boat.

BUILT IN FLotation

Don't worry about your wake shaping investment sinking to the bottom. The Wakesurf Edge wing is rotomolded and sealed air tight.

MAKE THE MOST OF THE

WAKE SURF EDGE

We recommend a Sumo water ballast system. Level load your boat to keep the nose down for the captain's visibility and a longer wake.



WAKESURF EDGE
WORLD'S BEST WAKE SURF WAVE

WAKESURF EDGE INLINE PRO 145



BOAT COMPATIBILITY

The Inline Shaper is designed to fit hulls with more complicated surface designs. This shaper needs a flat surface measuring 3" tall by 13" long. If there is a lip/step above the attachment area on your hull that protrudes more than 2", then you will need a little more space. If your hull has an outward curve of more than 1/4" over 5", this shaper is exactly what you need!

INLINE SUCTION CUP ATTACHMENT

One New Inline shaper is designed to fit radically stepped hulls with narrow strakes and heavy curves. 5 inline 2 inch rubber suction cups securely grip the hull and won't damage gel coat or leave black markings on your boat. Easy to adjust on the fly, No ugly Velcro or safety tethers required.

LARGE WATER DISPLACEMENT WING FOR MAXIMUM WAVE HEIGHT.

Wake Shaper face 9" x 16" = 144sq inch face

PATENTED CONCAVE WATER CHANNELING WING

Our concave channeling wing surface pushes more water to increase the length of the wave, while keeping the face super clean!

MADE WITH DURABLE RUST FREE

MATERIALS

We Build the WakeSurf Edge with impact resistant, lite weight glass filled nylon and rust free stainless steel hardware. Our shaper is long lasting; won't rust or stain your boat.

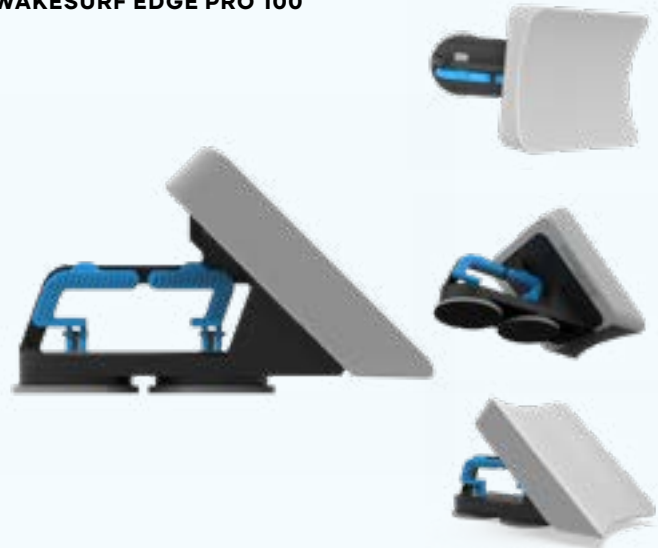
BUILT IN FLotation

Don't worry about your wake shaping investment sinking to the bottom. The Wakesurf Edge wing is rotomolded and sealed air tight.

MAKE THE MOST OF THE MEGA WAKE SURF EDGE

We recommend a Sumo water ballast system. Level load your boat to keep the nose down for the captain's visibility and a longer wake.

WAKESURF EDGE PRO 100



BOAT COMPATIBILITY

Teach your small boat some big boat tricks! The LIQUID FORCE WAKE SURF EDGE PRO 100 will make a small wake bigger and can fine tune a big wake into a surfing playground. This shaper needs a flat surface measuring 5" tall by 13" long. The Wakesurf edge Pro 100 helps you get the best surf performance from smaller boats.

You can use the PRO 100 with your Jet ski to build a wake perfect for foiling or combine the Pro 100 with the WSE PRO 145 or MEGA 250 on larger boats to build the perfect wall of water.

LARGE WATER DISPLACEMENT WING FOR MAXIMUM WAVE HEIGHT.

Wake Shaper face 10" x 10" = 100sq inch face

PATENTED CONCAVE WATER CHANNELING WING

Our concave channeling wing surface pushes more water to increase the length of the wave, while keeping the face super clean!

SUPER STRONG SUCTION CUP ATTACHMENT

Our 4.5 inch rubber suction cups won't damage gel coat or leave black markings on your boat.

EASY TO ADJUST ON THE FLY, NO UGLY VELCRO OR SAFETY TETHERS REQUIRED.

Made with Durable Rust Free Materials. We Build the WakeSurf Edge with impact resistant, lite weight glass filled nylon and rust free stainless steel hardware. Our shaper is long lasting; won't rust or stain your boat.

BUILT IN FLotation

Don't worry about your wake shaping investment sinking to the bottom. The Wakesurf Edge wing is rotomolded and sealed air tight.

MAKE THE MOST OF THE WAKE SURF EDGE

We recommend a Sumo water ballast system. Level load your boat to keep the nose down for the captain's visibility and a longer wake.



PULSE SUEDE CIRCUIT 80' COMBO
GUENTHER OKA PRO MODEL



HARLEY ULTRA GEL VISION 80' COMBO
HARLEY CLIFFORD MODEL



PLUSH VISION 70' COMBO



TEAM H-BRAID 70' COMBO



APEX SUEDE H-BRAID & VISION 70' COMBO



TR9 HDL W/65' STATIC LINE



**ADJUSTABLE
T-HANDLE**



COMP HANDLE
W/65' DYNEEMA™ LINE



DLX MOLDED SURF ROPE
W/SHOCK ABSORBER



SURF 9" ULTRA SUEDE ROPE



SURF DLX HANDLE 9"



SURF DLX COIL 9" HANDLE ROPE



SURF 8" FLOATING ROPE



SURF 8" HANDLE KNOTTED ROPE



HYDRATAK SURF ROPE 10"



WAKE SURF COMBO HANDLE



LEARN TO SURF 8" COMBO
W/ SHOCK ABSORBER



FOIL SURF 9" COMBO 75'
W/ SHOCK ABSORBER



**4' DLX DOCK TIE
BLACK**



6' BLACK DOCK TIE



FOIL BOARD BAG

SIZES
4'4"



WHEELED GOLF/BOARD BAG

SIZES
170CM | 65" X 17" X 11"



WHEELED BACKPACK BOARD BAG

SIZES
150CM | 60" X 17" X 7"



ROLL-UP WHEELED BOARD BAG

SIZES
165CM | 57" X 17" X 11"



BACKPACK BOARD BAG ADJUSTABLE

SIZES
140CM - 165CM | 65" X 17" X 7"



DAY TRIPPER PACKUP WAKE BAG

SIZES
150CM | 60" X 17" X 11"



DLX SURF & SKIM 4 BOARD TRAVELER

SIZES
5'8" | 5'8" X 22" X 8" 5'8", 5'8" X 22" X 8"



DLX SURF & SKIM 2 BOARD TRAVELER

SIZES
5'6" | 5'6" X 22" X 6" 5'0" 5'0" X 22" X 2" 5'6" 5'6" X 22" X 2"



DLX SURF DAY TRIPPER BOARD BAG

SIZES
5'0" | 5'0" X 22" X 2" 5'6" | 5'6" X 22" X 2"



DLX SKIM DAY TRIPPER BOARD BAG

SIZES
62" | 62" X 24" X 2"



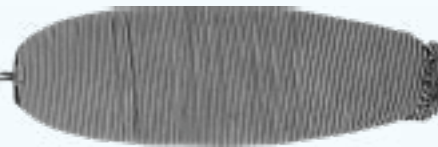
SOLAR SHIELD SURF SOCK

SIZES
SMALL | 5'0" LARGE | 5'6"



KNIT BOARD SLEEVE BIG MOUTH

SIZES
6'0"



KNIT BOARD SLEEVE

SIZES
5'2"



LOAD OUT LARGE GEAR PACK

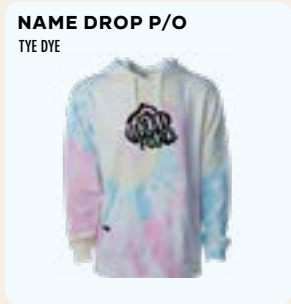
SIZES
60L - 90L | 20" X 30" X 12" X 13"



MESH WET BAG

SIZES
20' X 15" X 2"







LIQUID FORCE
PEEL THE PULL

SEASON 2024

North American Sales Force:

Tyler Moseley - Venture Provisions
MI, IN, OH, KY

Macvicar Sports (Jim / Neill)
WA, OR, AK, ID, MT, WY

Justin Kiefer
TX, LA, OK, AR, KS, MO

Tim Walters
CA, N. NV

Joey Losson / Matt Long
AL, FL, GA, MS, NC, SC, TN, VA, WV

Eric Gerner
CT, DE, MA, MD, ME, NH, NJ, NY, PA, RI, VT

Chris Bank
MN, WI, IL, SD, ND, NE, IA

Strat Nellos
AZ, NM, S. NV

Patrick Cerne
CO, UT

Jeff Heer
Western Canada (BC, Alberta, Saskatchewan, Manitoba)

Simon Di Giantomasso
Eastern and Central Canada (Quebec, New Brunswick, Nova Scotia, Ontario)

International Distributors:

To find our international dealers visit:
www.liquidforce.com/dealer-locator-int

Liquid Force reserves the right to improve / modify / change any product at anytime.

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